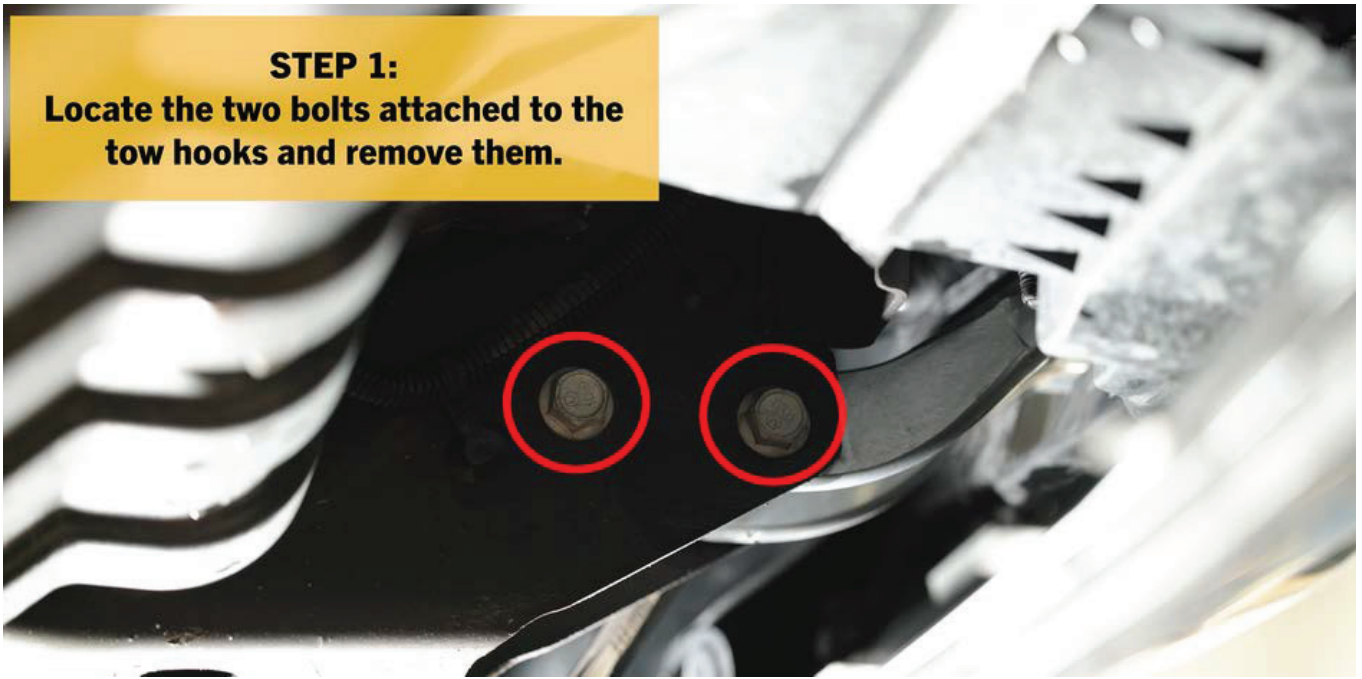


INSTALLATION GUIDE



MB-20FX-GM23
4/15/2025

STEP 1:
Locate the two bolts attached to the
tow hooks and remove them.



STEP 2:
Remove the tow hook.

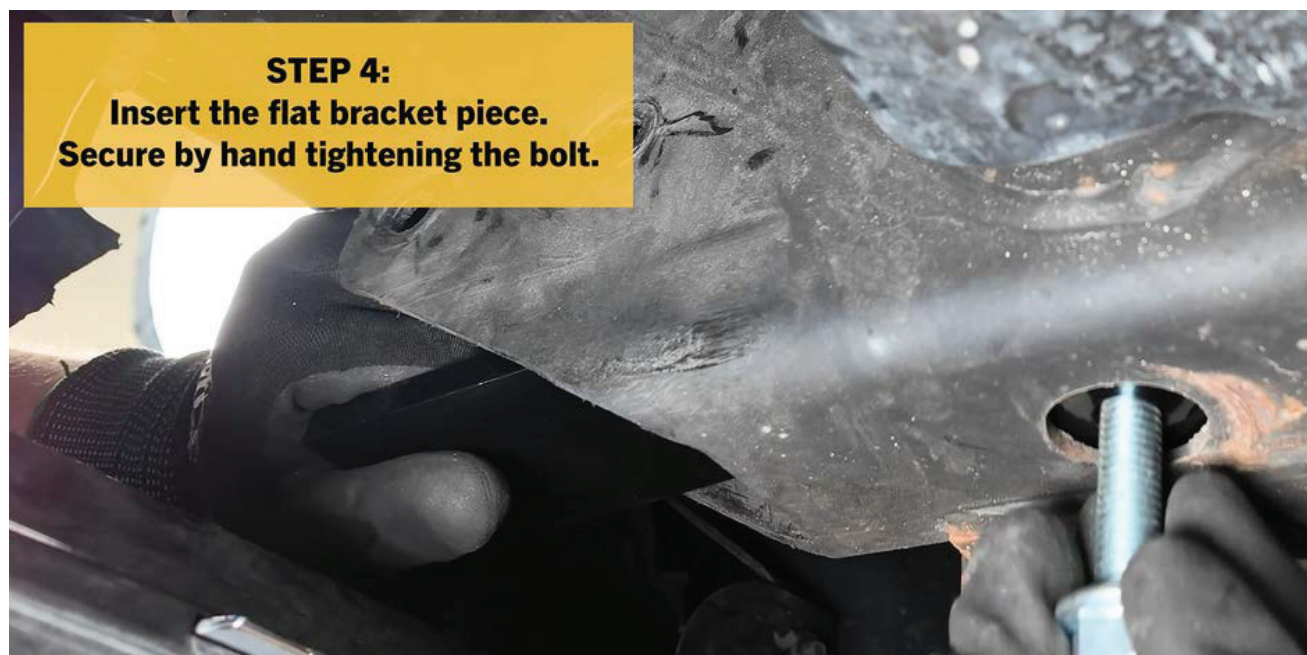


**Repeat this step on
the passenger side.**





STEP 3:
Using provided template,
cut out a notch for the bracket.



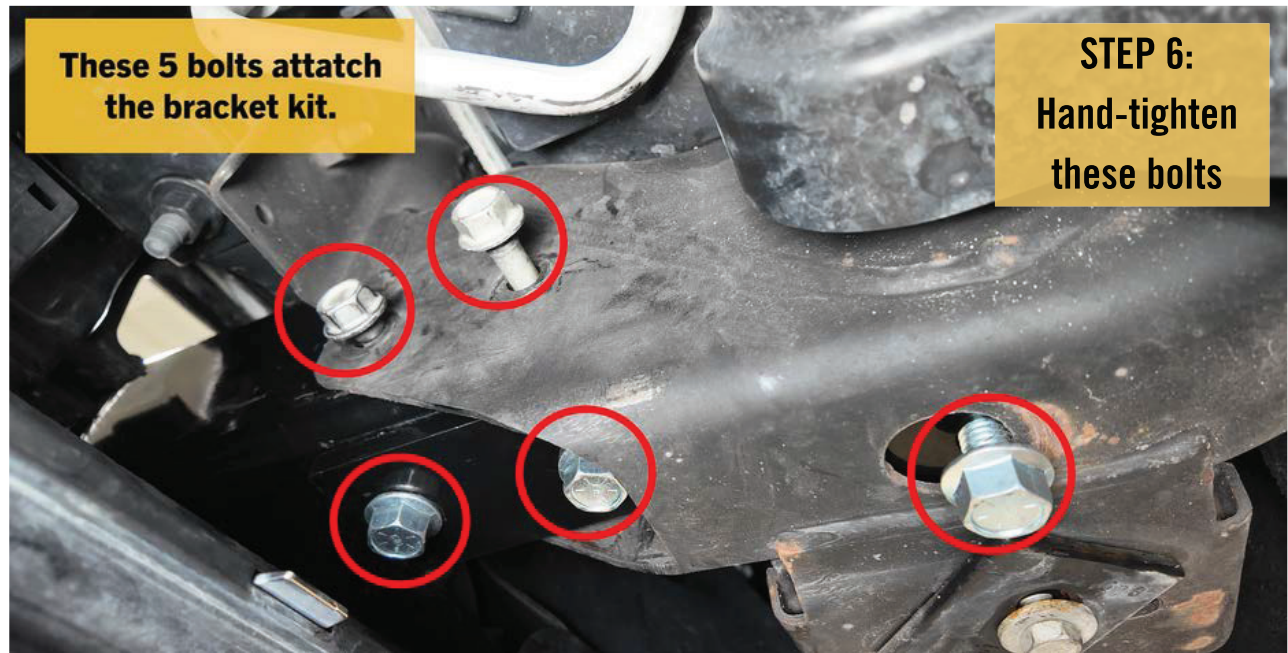
STEP 4:
Insert the flat bracket piece.
Secure by hand tightening the bolt.



STEP 5:
Insert the main bracket piece.

**These 5 bolts attach
the bracket kit.**

**STEP 6:
Hand-tighten
these bolts**



**Final assembly.
Repeat on the driver side.**



**STEP 7:
Tighten and torque all
hardware to 100 ft-lbs.**





Tow Hooks Sold Separately

Set Guard Onto Mounting Brackets



Tow Hooks Sold Separately - Torque to 225 ft / lbs



STEP 11 :
Tighten tow hook hardware.
Repeat on other side.



STEP 12 :
Complete guard installation
by torquing bolts to 100ft-lbs.
Repeat on other side.