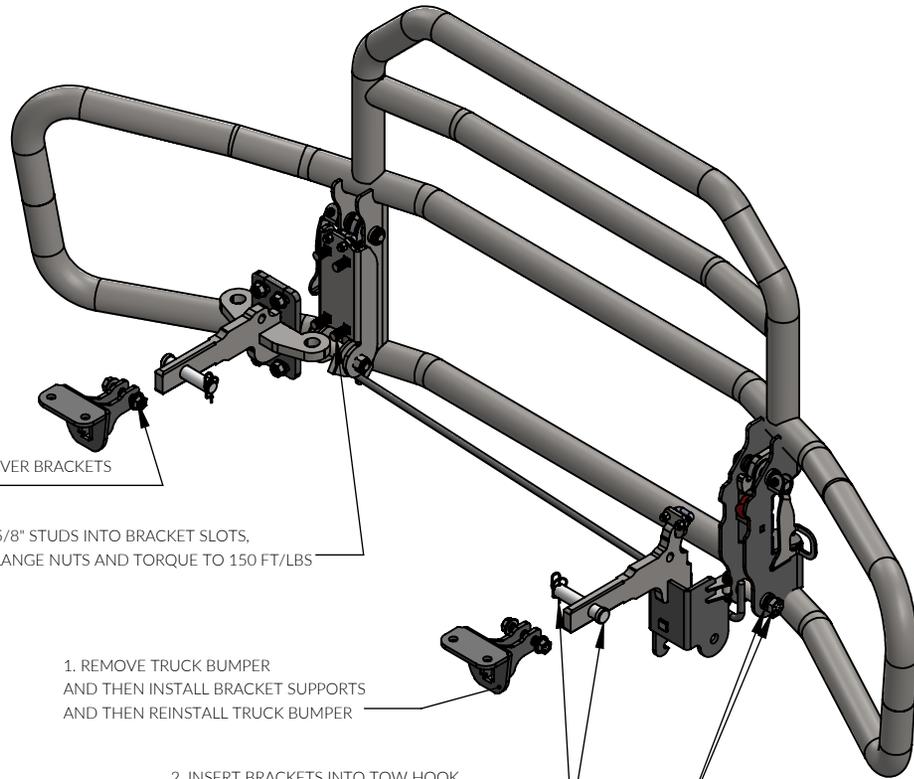


MOUNTING INSTRUCTIONS - XG-26KT680-OS MT



CALL: (888) 902-2777 FOR INSTALLATION QUESTIONS OR EMAIL: INFO@EX-GUARD.COM



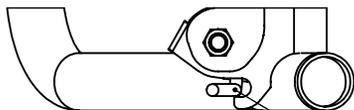
3. INSTALL BOLT THROUGH TOP BRACKET SUPPORT AND RECEIVER BRACKETS AND TORQUE TO 225 FT/LBS

4. INSERT 5/8" STUDS INTO BRACKET SLOTS, INSTALL FLANGE NUTS AND TORQUE TO 150 FT/LBS

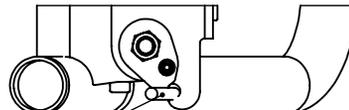
1. REMOVE TRUCK BUMPER AND THEN INSTALL BRACKET SUPPORTS AND THEN REINSTALL TRUCK BUMPER

2. INSERT BRACKETS INTO TOW HOOK RECEIVERS IN TRUCK, THEN INSERT CLEVIS PIN AND COTTER PIN TO SECURE INTO PLACE

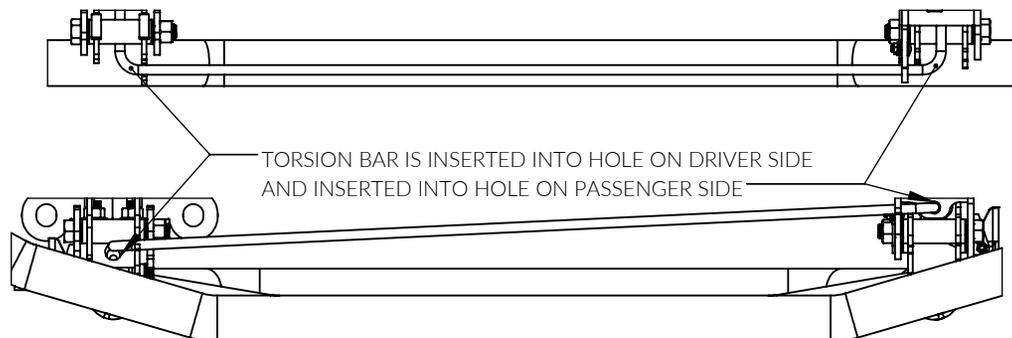
5. INSTALL PROVIDED BUSHINGS AND BOLT AND TORQUE TO 65 FT/LBS



DRIVER SIDE TORSION BAR PLACEMENT



PASSENGER SIDE TORSION BAR PLACEMENT

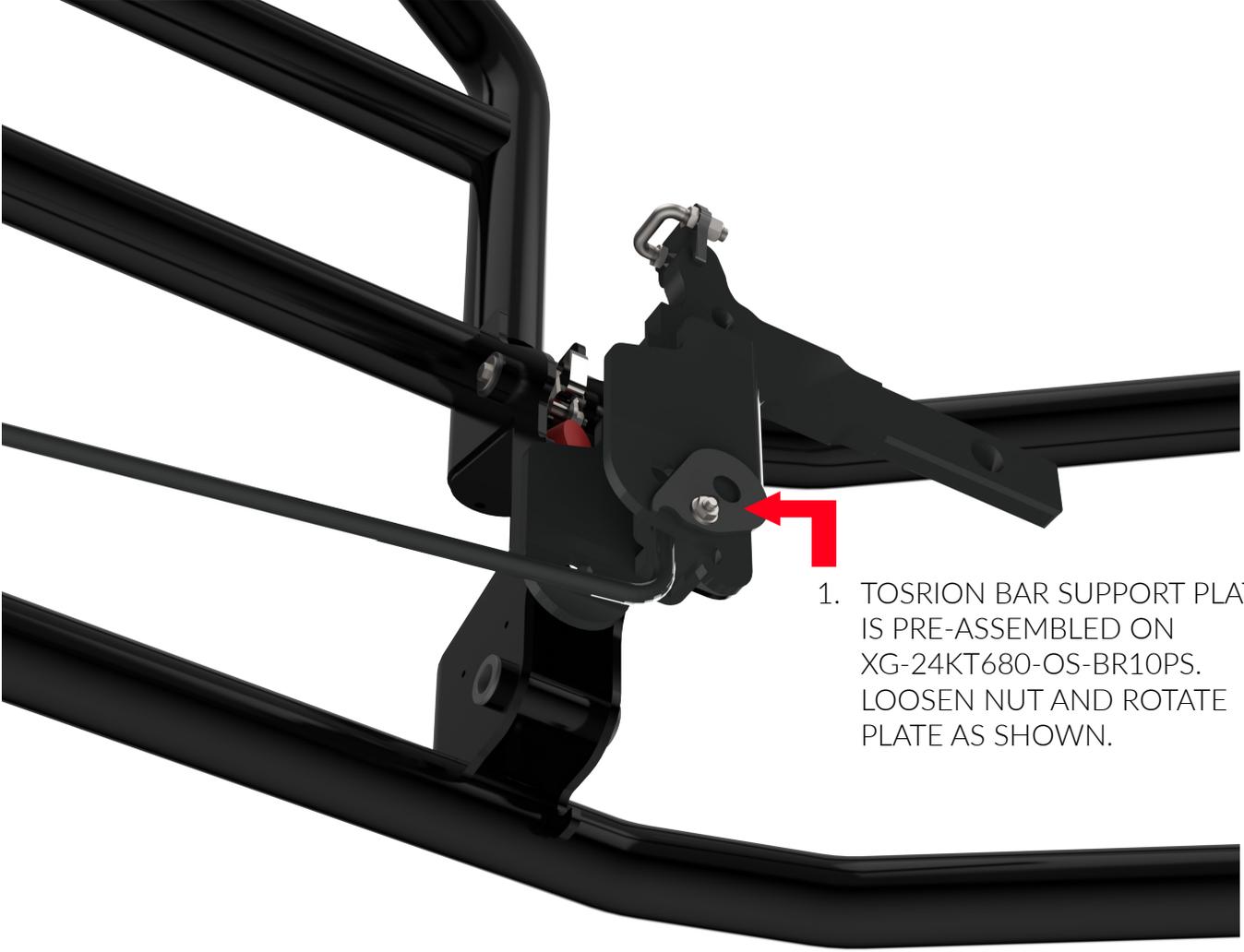


TORSION BAR IS INSERTED INTO HOLE ON DRIVER SIDE AND INSERTED INTO HOLE ON PASSENGER SIDE

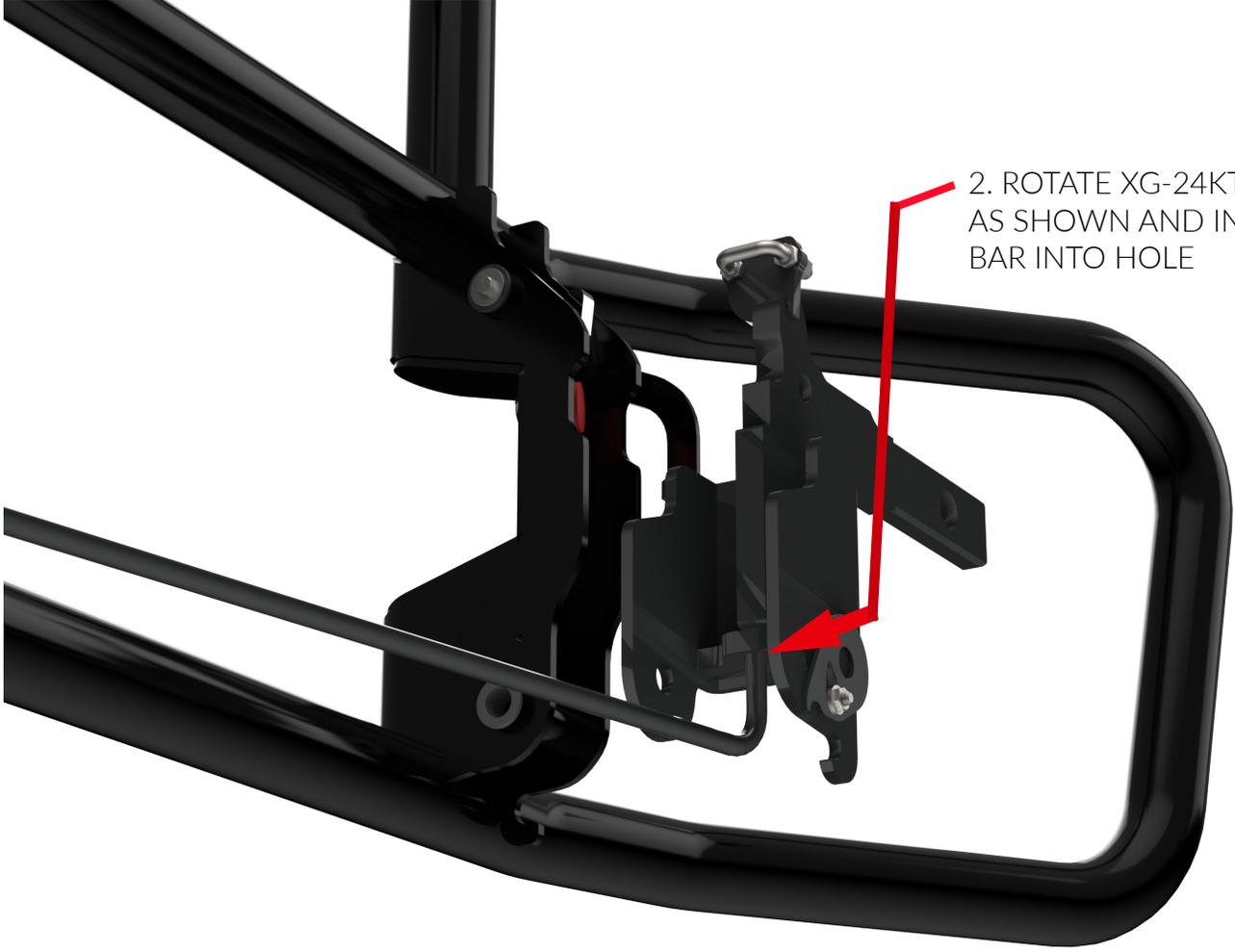


IMPORTANT!! Any Ex-Guard grille guard, bracket kit, or hardware must be used with corresponding Ex-Guard components. Use of any other product or brand with Ex-Guard products will immediately void the warranty provided by Ex-Guard Industries.

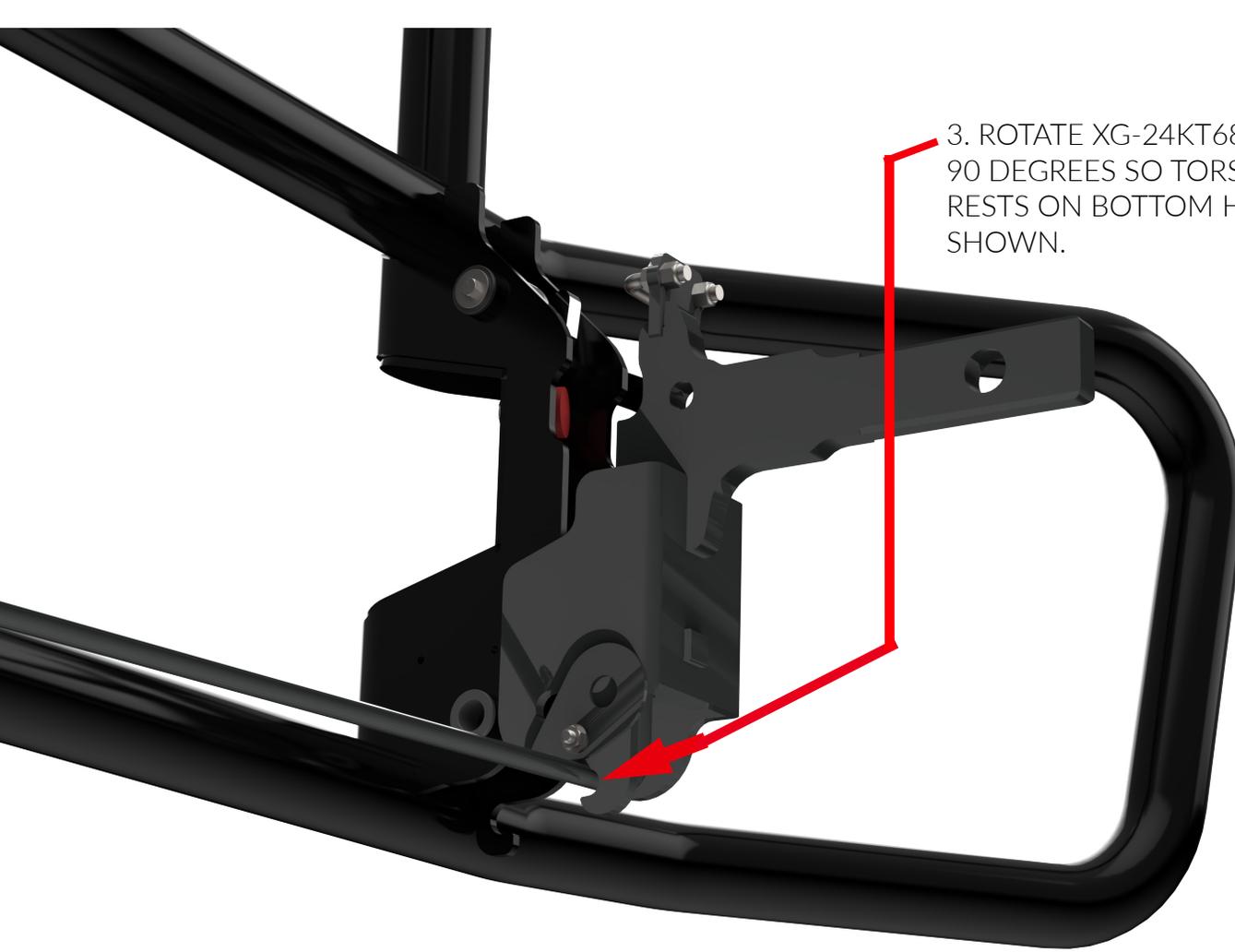
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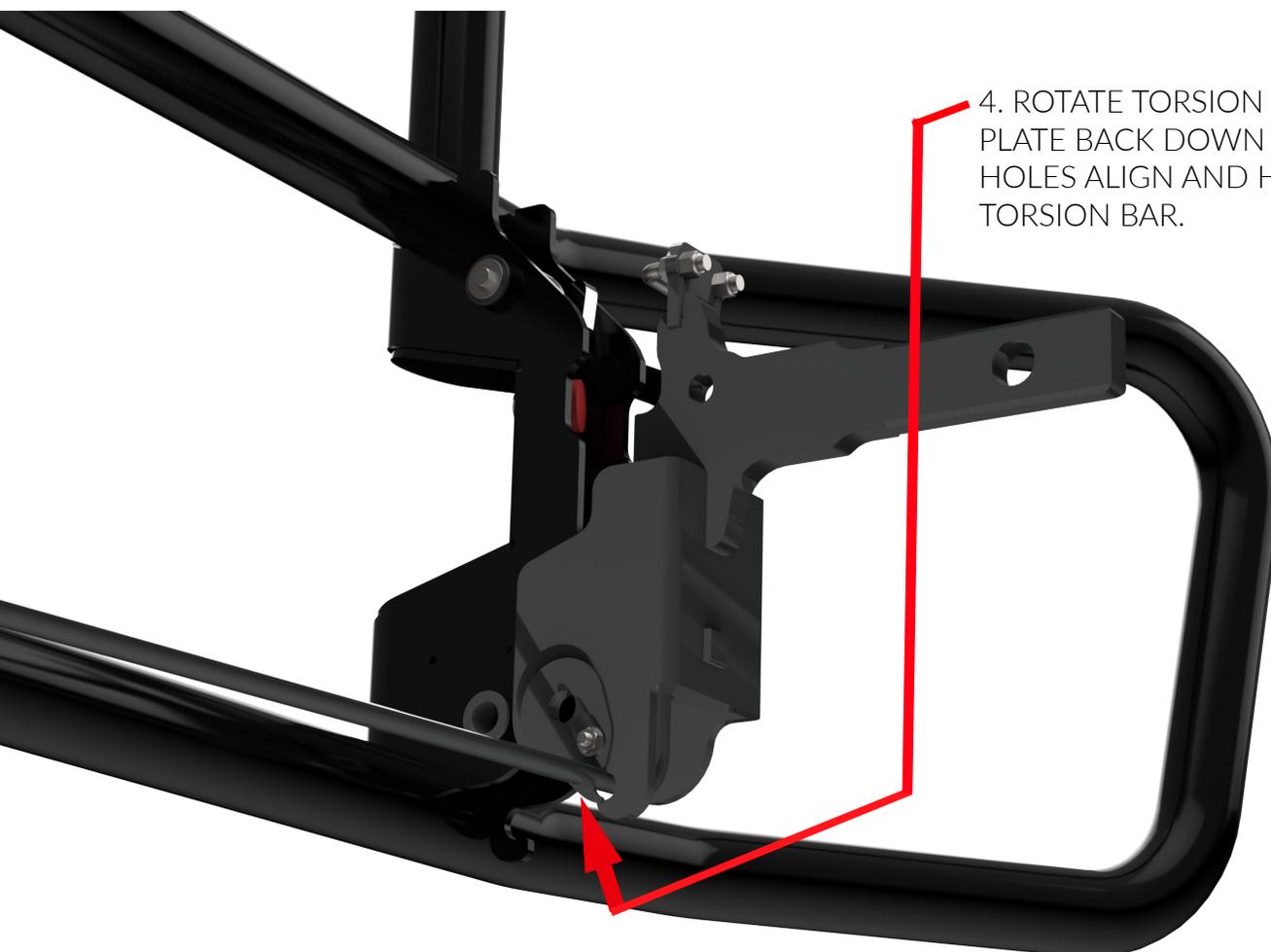
1. TOSRION BAR SUPPORT PLATE IS PRE-ASSEMBLED ON XG-24KT680-OS-BR10PS. LOOSEN NUT AND ROTATE PLATE AS SHOWN.



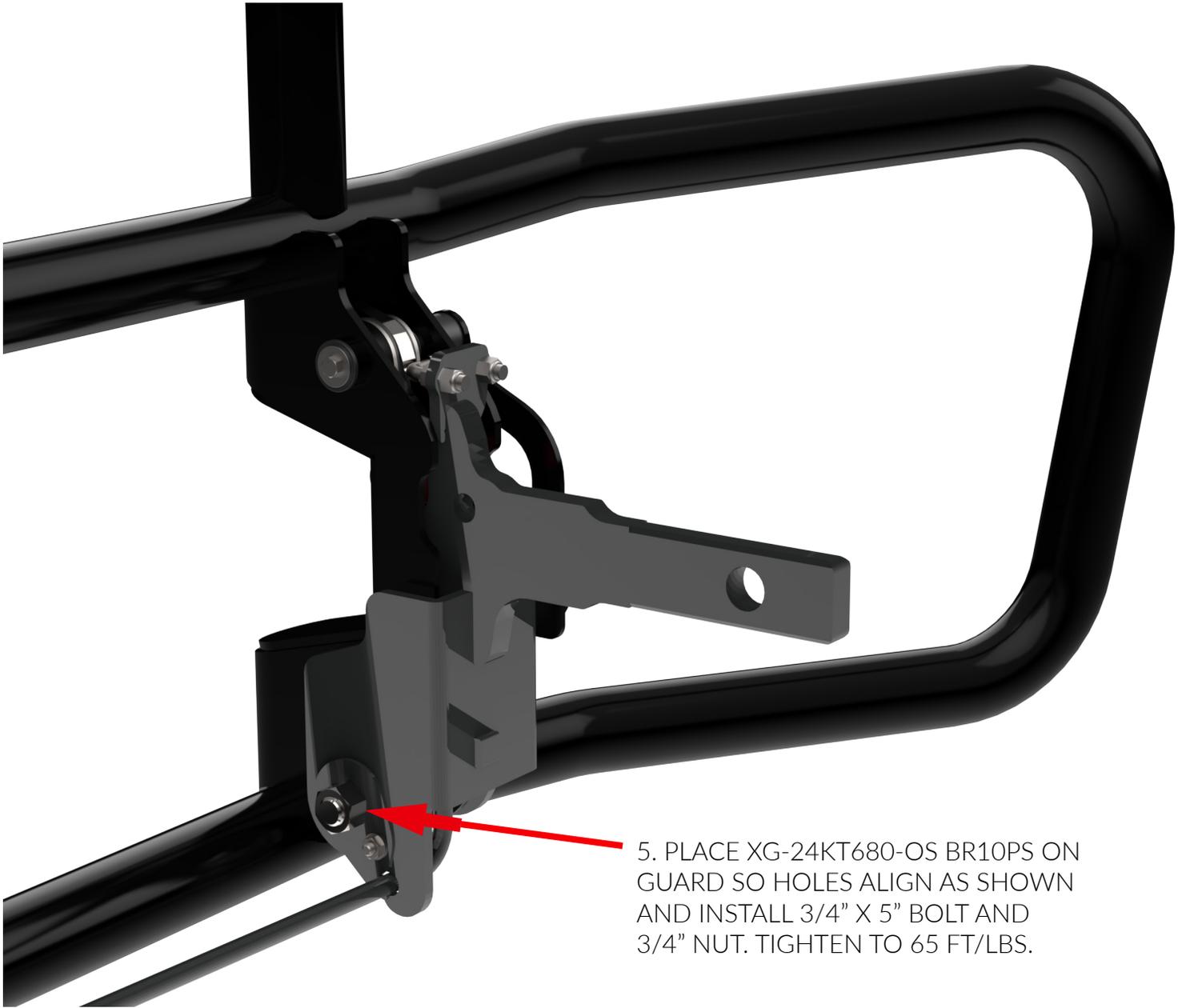
2. ROTATE XG-24KT680-OS-BR10PS AS SHOWN AND INSERT TORSION BAR INTO HOLE



3. ROTATE XG-24KT680-OS-BR10PS
90 DEGREES SO TORSION BAR
RESTS ON BOTTOM HOOK AS
SHOWN.



4. ROTATE TORSION BAR SUPPORT
PLATE BACK DOWN AS SHOWN SO
HOLES ALIGN AND HOOK RESTS ON
TORSION BAR.



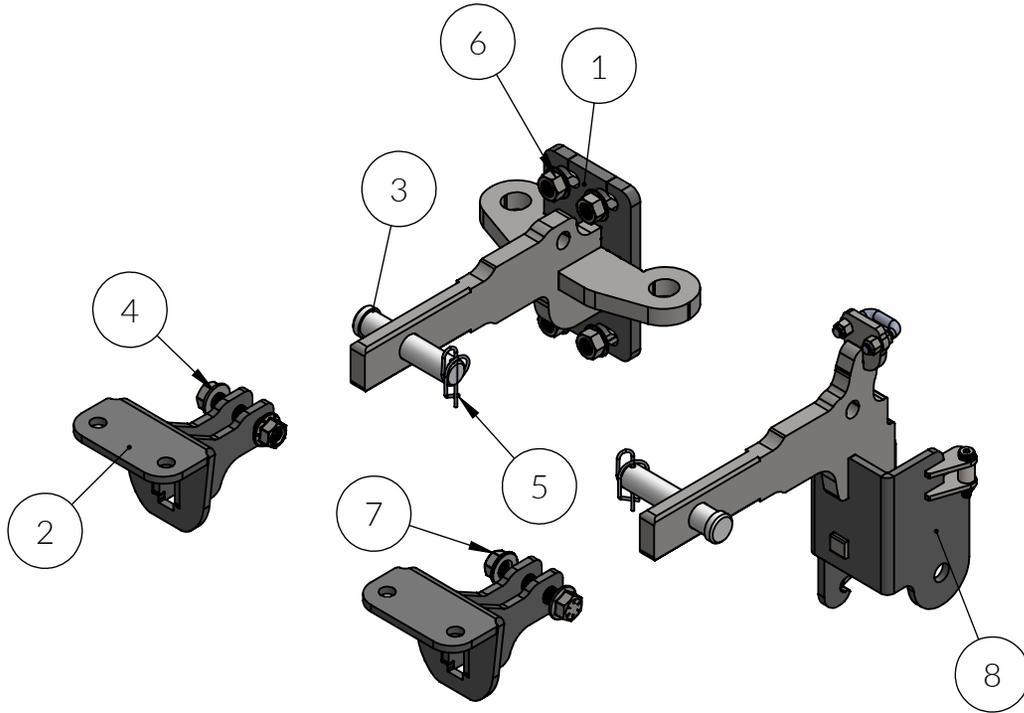
5. PLACE XG-24KT680-OS BR10PS ON GUARD SO HOLES ALIGN AS SHOWN AND INSTALL 3/4" X 5" BOLT AND 3/4" NUT. TIGHTEN TO 65 FT/LBS.

PARTS LIST - XG-26KT680-OS

BOLT KIT - XG-BRK23 & XG-BRK25

COMPATIBLE GUARDS

- Check <https://ex-guard.com/>





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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	XG-24KT680-OS-BR10DS	MOUNTING BRACKET DS	1
2	XG-24KP-BR08	TOP SUPPORT BRACE	2
3	XG-001-100-CP4505Z	1" X 4 1/2" CLEVIS PIN	2
4	XG-001-62-11FHHC2258ZY	5/8"-11 X 2 1/4" FLANGE HEX HEAD CAPSCREW	2
5	XG-001-100-LCPSP	1" LOCKING COTTER PIN	2
6	XG-001-62-11FHHNL5Z	5/8"-11 FLANGE PATCH HEX NUT	4
7	XG-001-62-11FHHNTL8ZY	5/8"-11 TOP LOCK FLANGE HEX NUT GRADE 8 YELLOW ZINC PLATED STEEL	2
8	XG-26KT680-OS-BR10PS	MOUNTING BRACKET PS	1

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