

INSTALLATION GUIDE



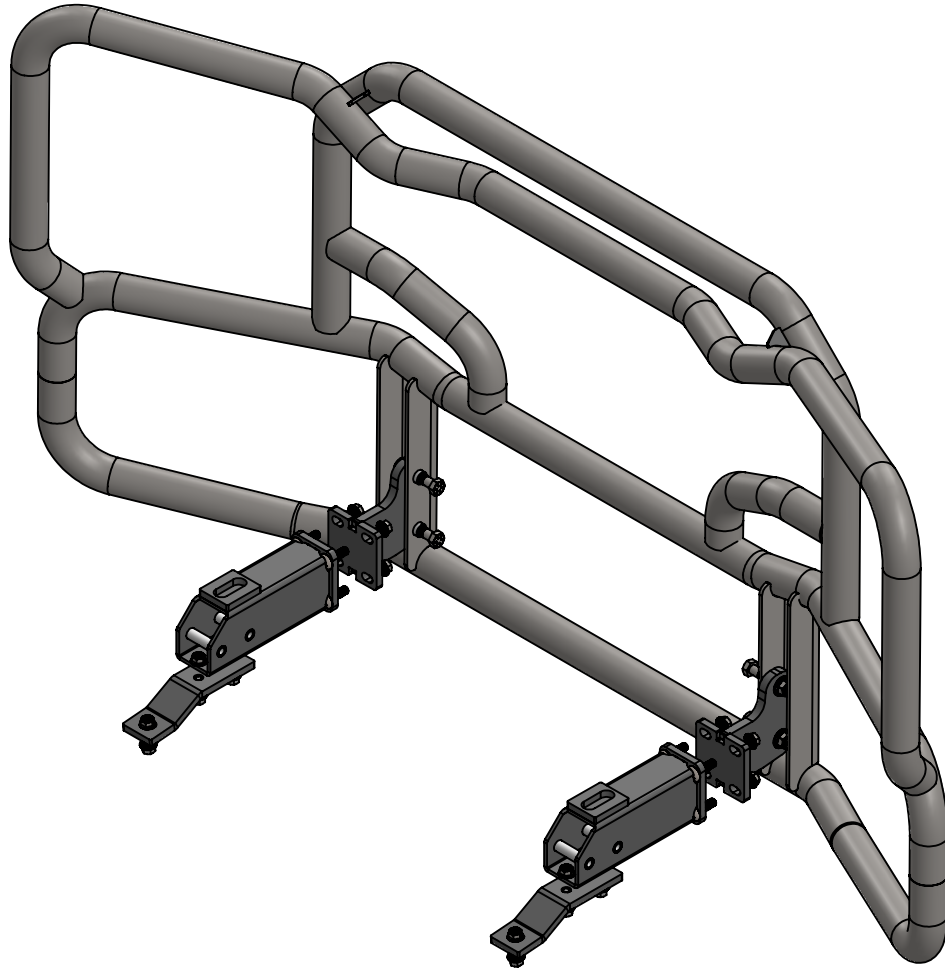
MB-20FX-GM23

7/3/2025

MOUNTING INSTRUCTIONS - MB-20FX-GM23 MT



CALL: (888) 902-2777 FOR INSTALLATION QUESTIONS OR EMAIL: INFO@EX-GUARD.COM



SEE INSTALLATION GUIDE FOR DETAILED INSTALL INSTRUCTIONS

IMPORTANT!! Any Ex-Guard grille guard, bracket kit, or hardware must be used with corresponding Ex-Guard components. Use of any other product or brand with Ex-Guard products will immediately void the warranty provided by Ex-Guard Industries.

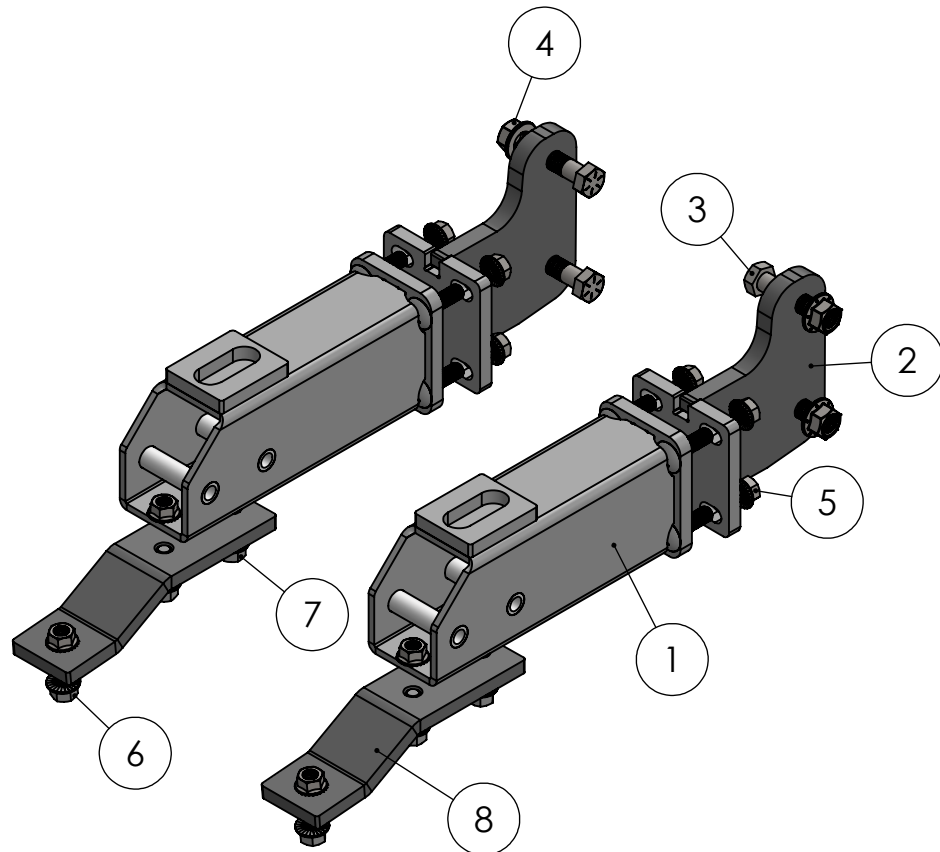
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PARTS LIST - MB-20FX-GM23

BOLT KIT - MB-BRK1

COMPATIBLE GUARDS

- Check <https://ex-guard.com/>



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MB-20FX-GM23-BR10	RECIEVER BRACKET	2
2	MB-20FX-GM23-BR04SA	GUARD MOUNT ASSEMBLY	2
3	XG-001-62-11HHC2508ZY	5/8-11 X 2 1/2" HEX HEAD CAPSCREW	4
4	XG-001-62-11FHHNTL8ZY	5/8"-11 TOP LOCK FLANGE HEX NUT GRADE 8 YELLOW ZINC PLATED STEEL	4
5	XG-001-50-13SFHHN8ZY	1/2"-13 SERRATED FLANGE HEX NUT	8
6	XG-001-50-13SFHHC1758ZY	1/2"-13 X 1 3/4" SERRATED FLANGE HEX HEAD CAPSCREW	2
7	XG-001-50-13SFHHC1258ZY	1/2"-13 X 1 1/4" SERRATED FLANGE HEX HEAD CAPSCREW	4
8	MB-20FX-GM23-BR01SA	FRAME SUPPORT PLATE ASSEMBLY	2

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STEP 1:
Locate the two bolts attached to the
tow hooks and remove them.

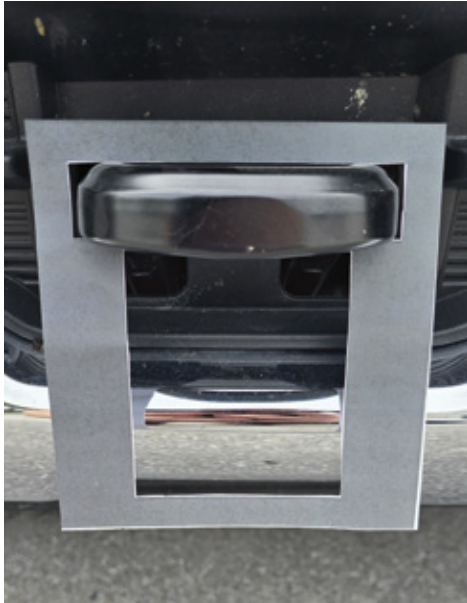


STEP 2:
Remove the tow hook.



**Repeat this step on
the passenger side.**





CHROME VERSION

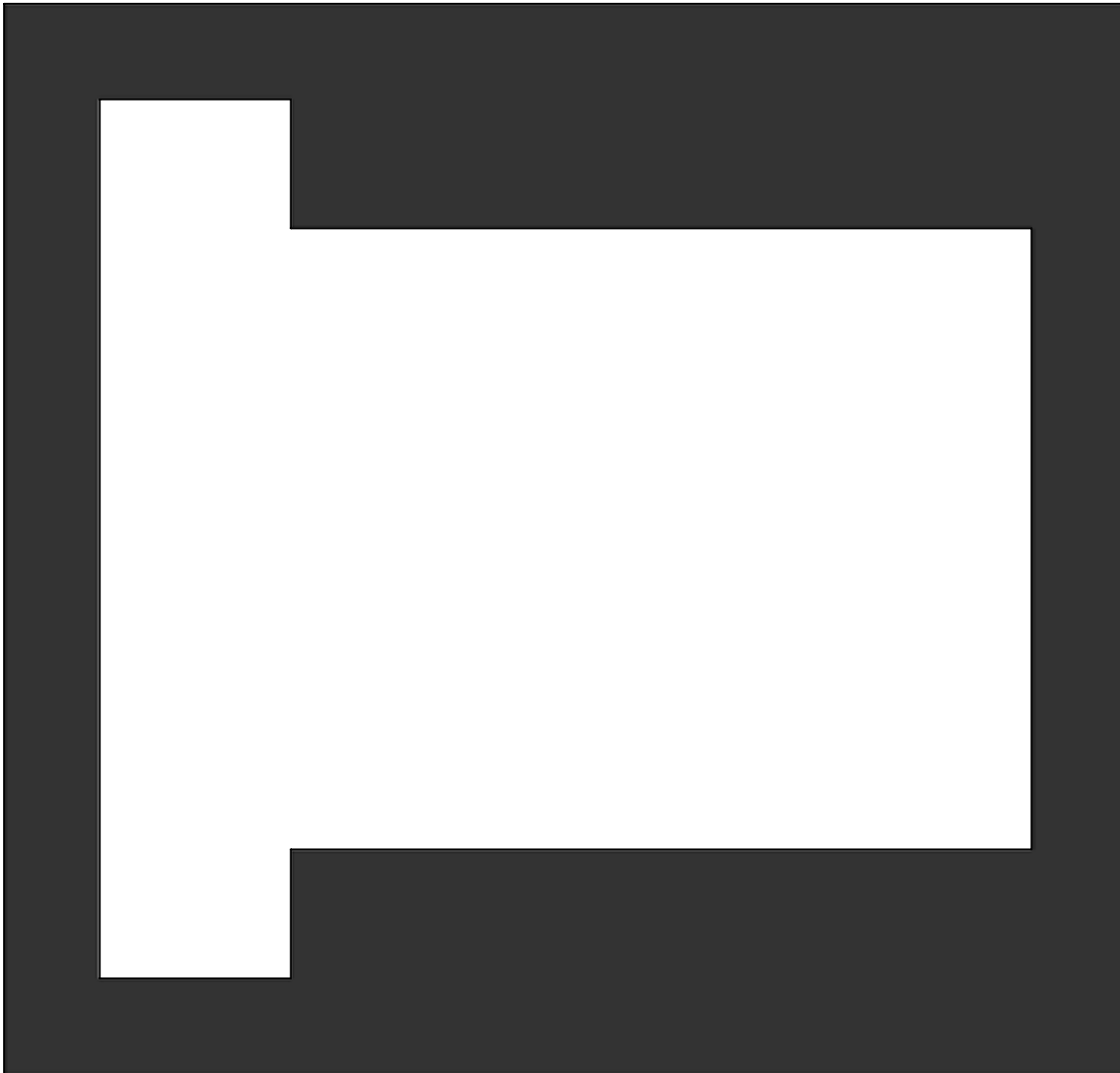
STEP 3:
Using provided template,
cut out a notch for the bracket.



STANDARD VERSION

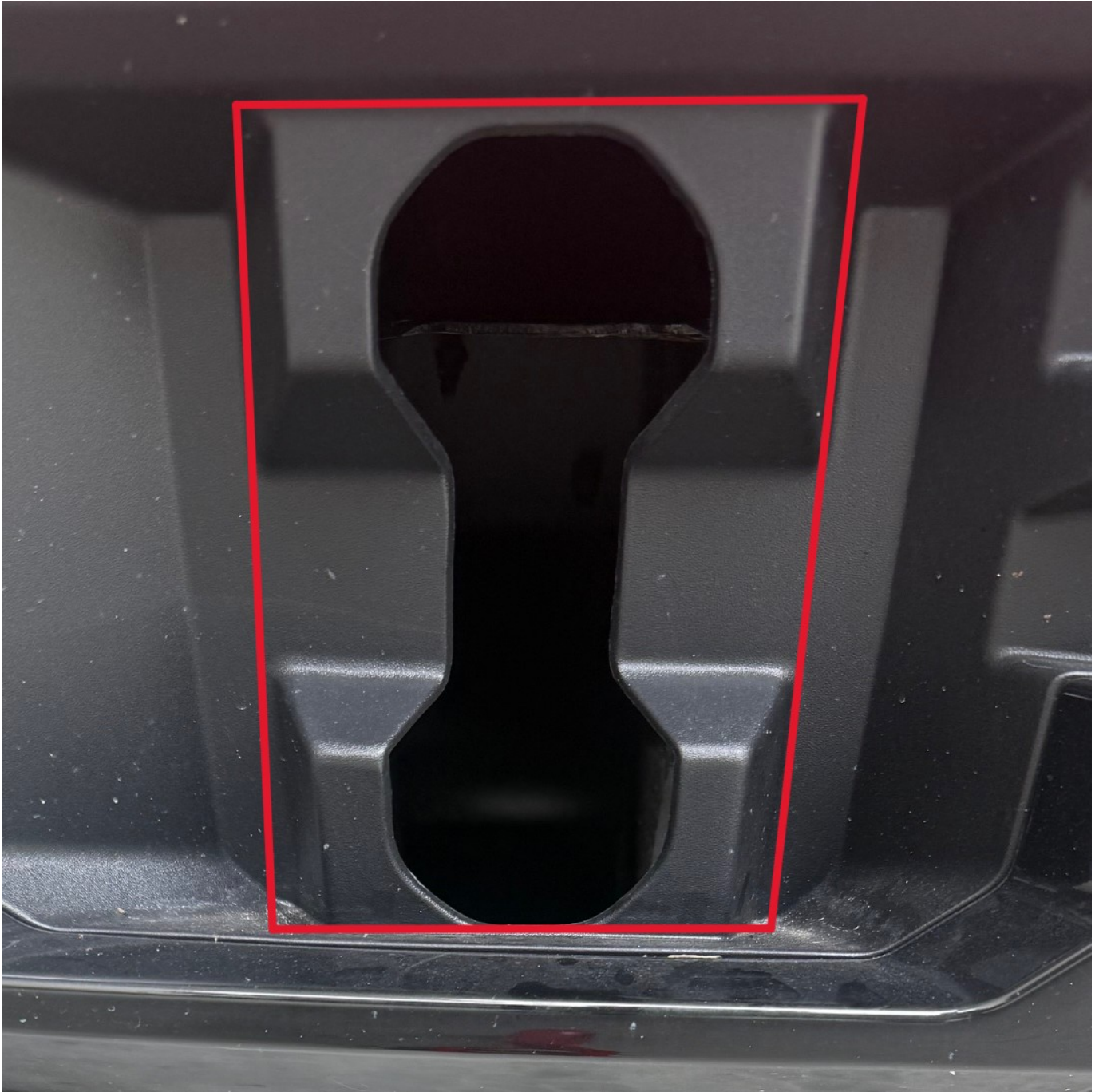


STEP 3:
Using provided template,
cut out a notch for the bracket.



TOW HOOK /
BUMPER CUTOUT
TEMPLATE FOR
CHEVY





TOW HOOK /
BUMPER CUTOUT
TEMPLATE FOR
GMC



STEP 3:
Using provided template,
cut out a notch for the bracket.



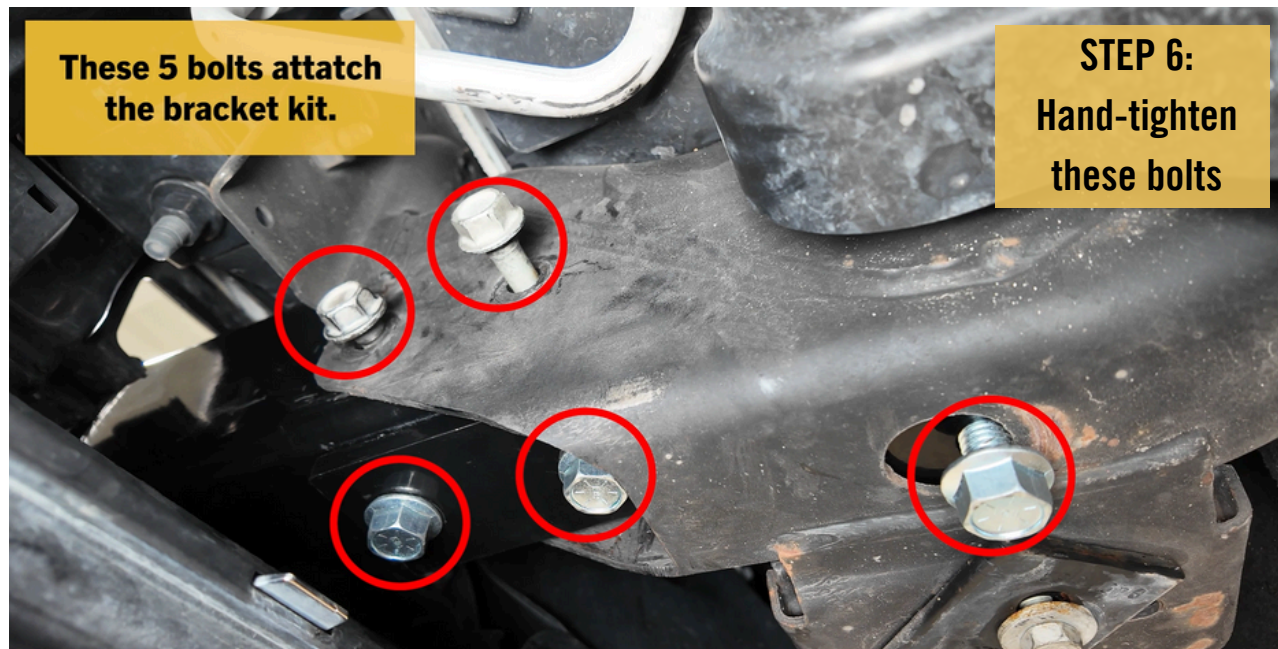
STEP 4:
Insert the flat bracket piece.
Secure by hand tightening the bolt.



STEP 5:
Insert the main bracket piece.

**These 5 bolts attach
the bracket kit.**

**STEP 6:
Hand-tighten
these bolts**

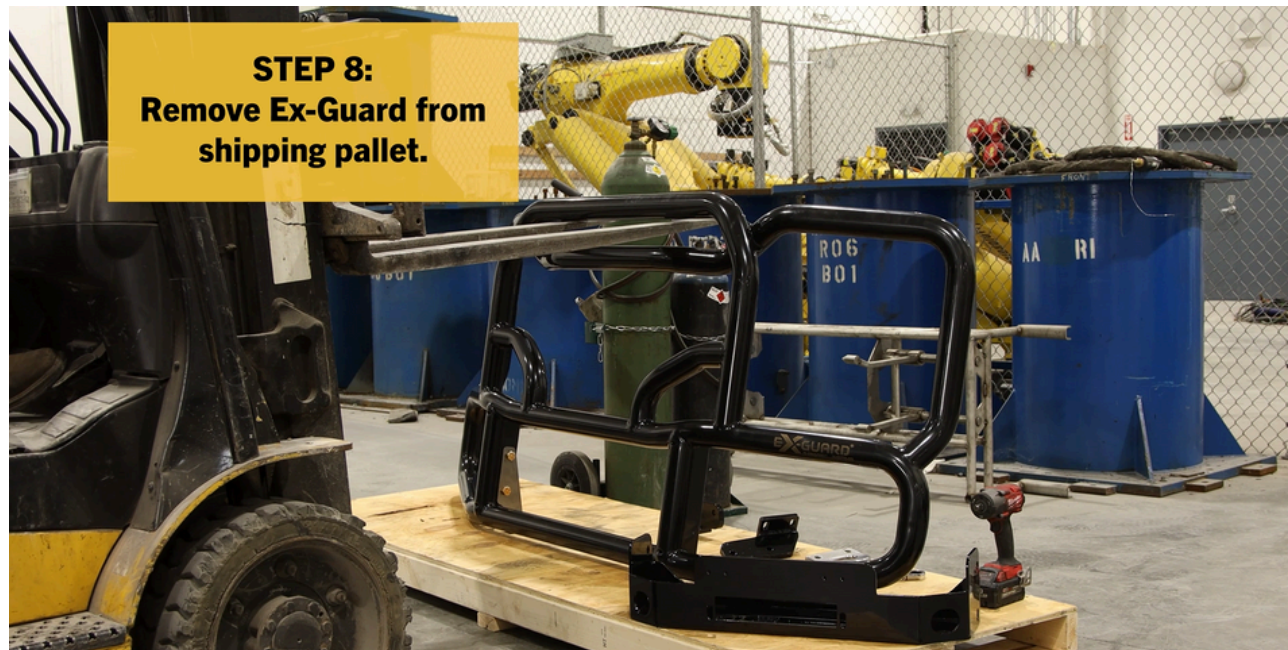


**Final assembly.
Repeat on the driver side.**



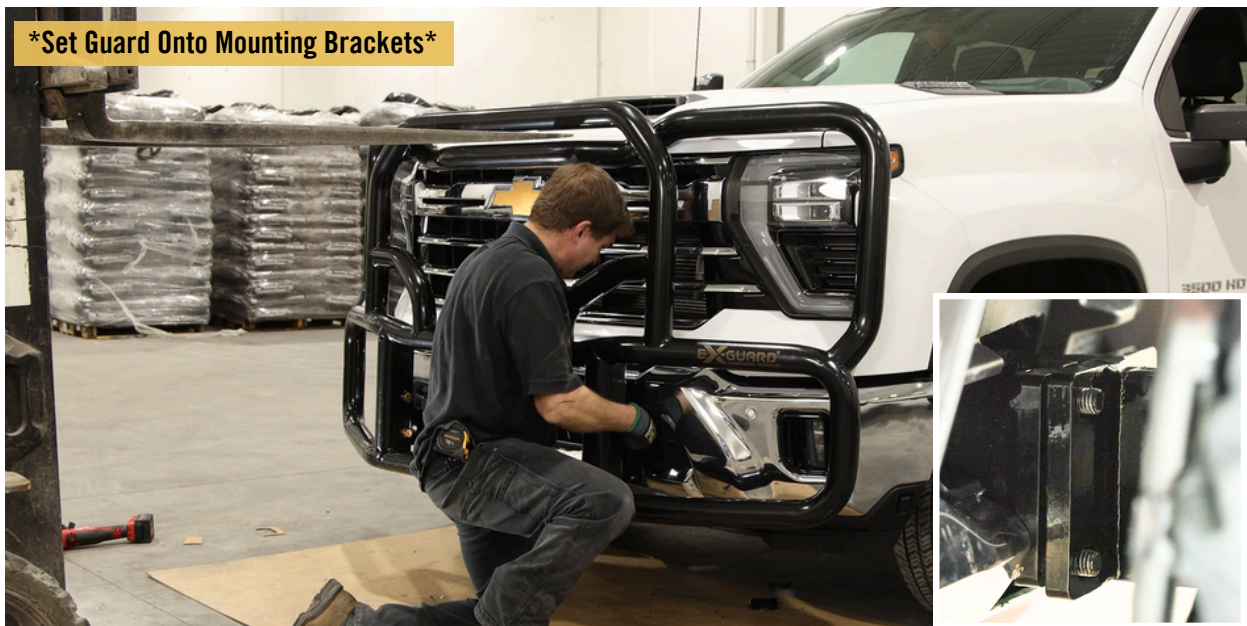
**STEP 7:
Tighten and torque all
hardware to 100 ft-lbs.**





Tow Hooks Sold Separately

Set Guard Onto Mounting Brackets



STEP 11 :
Tighten tow hook hardware.
Repeat on other side.



STEP 12 :
Complete guard installation
by torquing bolts to 100ft-lbs.
Repeat on other side.