

INSTALLATION GUIDE

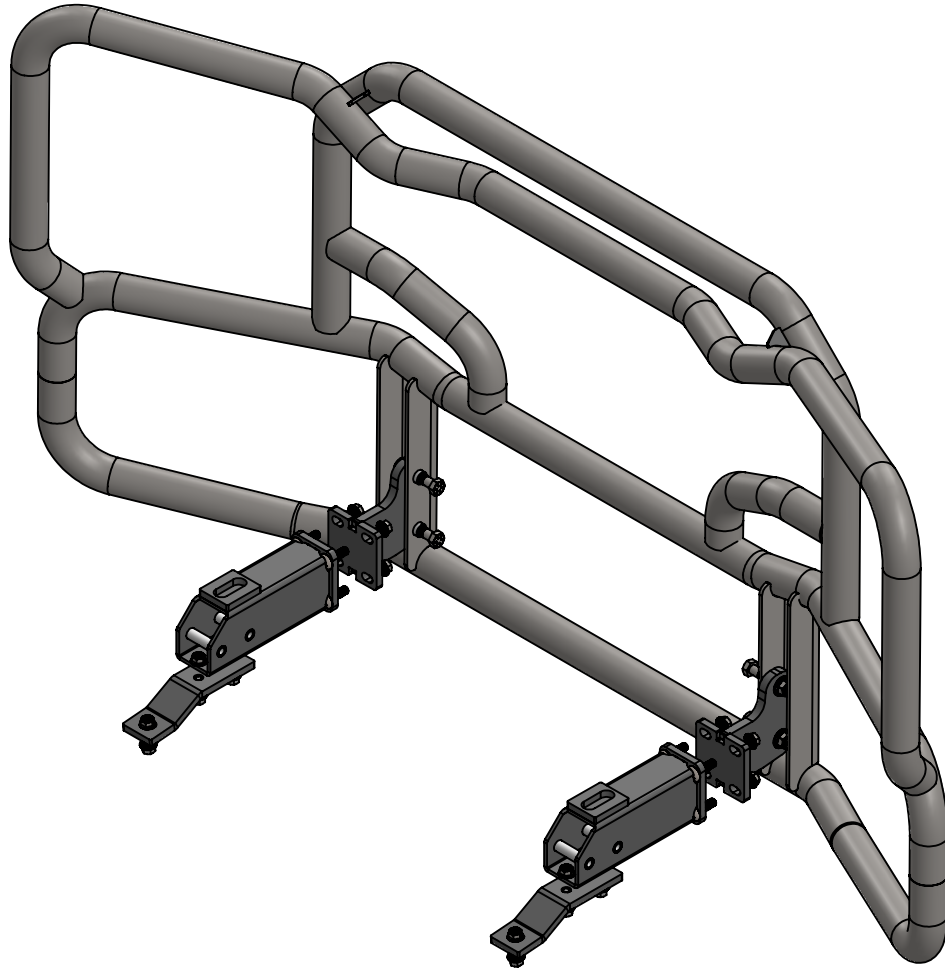


MB-20FX-GM23
4/15/2025

MOUNTING INSTRUCTIONS - MB-20FX-GM23 MT



CALL: (888) 902-2777 FOR INSTALLATION QUESTIONS OR EMAIL: INFO@EX-GUARD.COM



SEE INSTALLATION GUIDE FOR DETAILED INSTALL INSTRUCTIONS

IMPORTANT!! Any Ex-Guard grille guard, bracket kit, or hardware must be used with corresponding Ex-Guard components. Use of any other product or brand with Ex-Guard products will immediately void the warranty provided by Ex-Guard Industries.

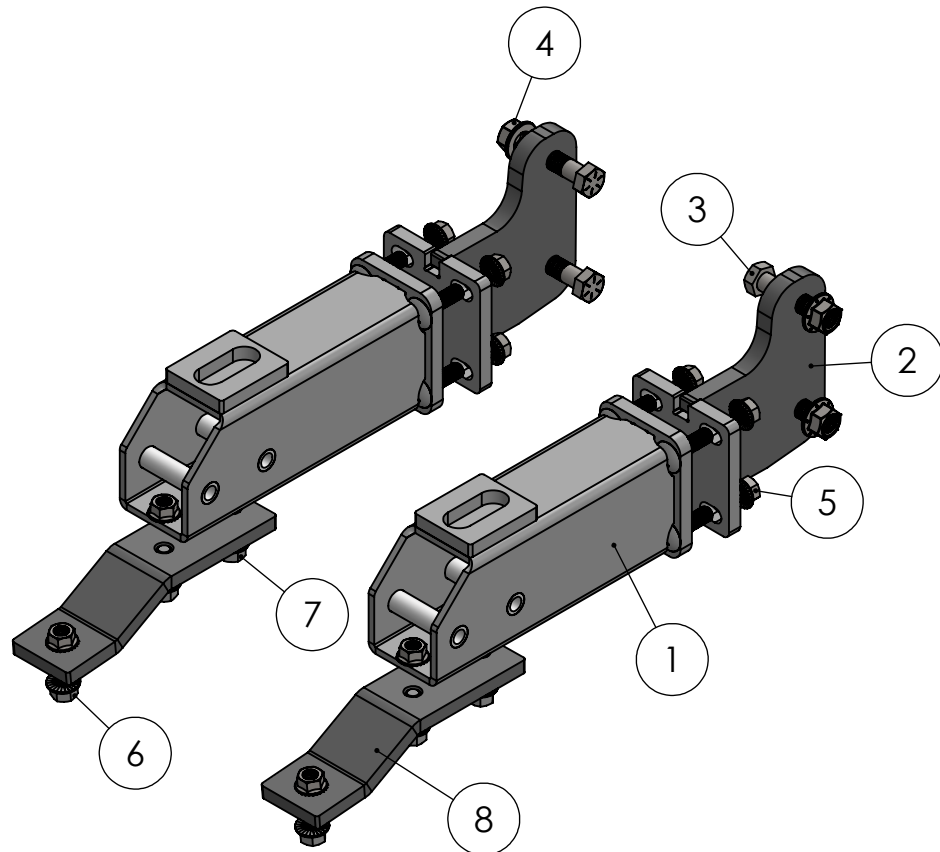
© THIS DRAWING IS THE PROPERTY OF EX-GUARD INDUSTRIES, INC. COPYRIGHT IS RESERVED BY THEM AND THE DRAWING ISSUED ON CONDITION THAT IT MUST NOT BE USED FOR ANY OTHER PURPOSE OTHER THAN FOR WHICH IT WAS SUPPLIED AND NOT TO BE COPIED, REPRODUCED, RETAINED OR DISCLOSED TO ANY UNAUTHORIZED PERSON EITHER WHOLLY OR IN PART WITHOUT THE CONSENT IN WRITING OF EX-GUARD INDUSTRIES INC.

PARTS LIST - MB-20FX-GM23

BOLT KIT - MB-BRK1

COMPATIBLE GUARDS

- Check <https://ex-guard.com/>



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MB-20FX-GM23-BR10	RECIEVER BRACKET	2
2	MB-20FX-GM23-BR04SA	GUARD MOUNT ASSEMBLY	2
3	XG-001-62-11HHC2508ZY	5/8-11 X 2 1/2\"	4
4	XG-001-62-11FHHNTL8ZY	5/8-11 TOP LOCK FLANGE HEX NUT GRADE 8 YELLOW ZINC PLATED STEEL	4
5	XG-001-50-13SFHHN8ZY	1/2-13 SERRATED FLANGE HEX NUT	8
6	XG-001-50-13SFHHC1758ZY	1/2-13 X 1 3/4\"	2
7	XG-001-50-13SFHHC1258ZY	1/2-13 X 1 1/4\"	4
8	MB-20FX-GM23-BR01SA	FRAME SUPPORT PLATE ASSEMBLY	2

ATTENTION!! Any Ex-Guard grille guard, bracket kit, or hardware must be used with corresponding Ex-Guard components. Use of any other product or brand with Ex-Guard products will immediately void the warranty provided by Ex-Guard Industries.

© THIS DRAWING IS THE PROPERTY OF EX-GUARD INDUSTRIES, INC. COPYRIGHT IS RESERVED BY THEM AND THE DRAWING ISSUED ON CONDITION THAT IT MUST NOT BE USED FOR ANY OTHER PURPOSE OTHER THAN FOR WHICH IT WAS SUPPLIED AND NOT TO BE COPIED, REPRODUCED, RETAINED OR DISCLOSED TO ANY UNAUTHORIZED PERSON EITHER WHOLLY OR IN PART WITHOUT THE CONSENTIN WRITING OF EX-GUARD INDUSTRIES INC.



CALL: (888) 902-2777 FOR INSTALLATION QUESTIONS OR EMAIL: INFO@EX-GUARD.COM



STEP 1:
Locate the two bolts attached to the
tow hooks and remove them.



STEP 2:
Remove the tow hook.



**Repeat this step on
the passenger side.**





STEP 3:
Using provided template,
cut out a notch for the bracket.



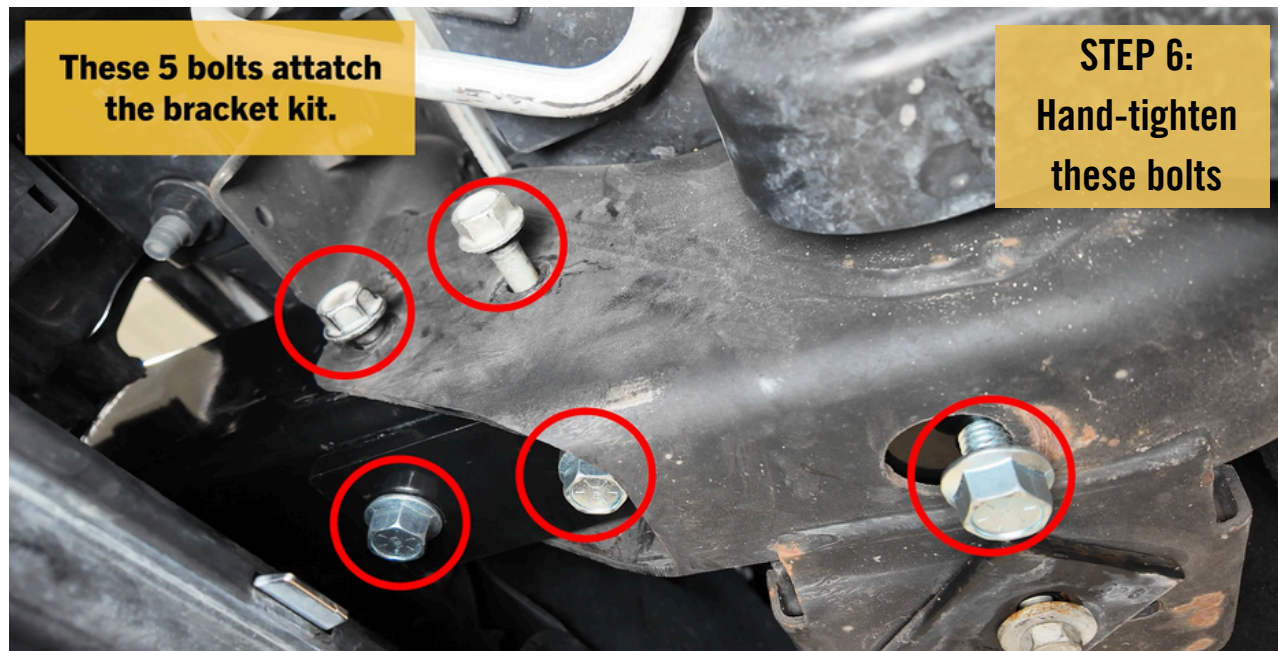
STEP 4:
Insert the flat bracket piece.
Secure by hand tightening the bolt.



STEP 5:
Insert the main bracket piece.

**These 5 bolts attach
the bracket kit.**

**STEP 6:
Hand-tighten
these bolts**



**Final assembly.
Repeat on the driver side.**



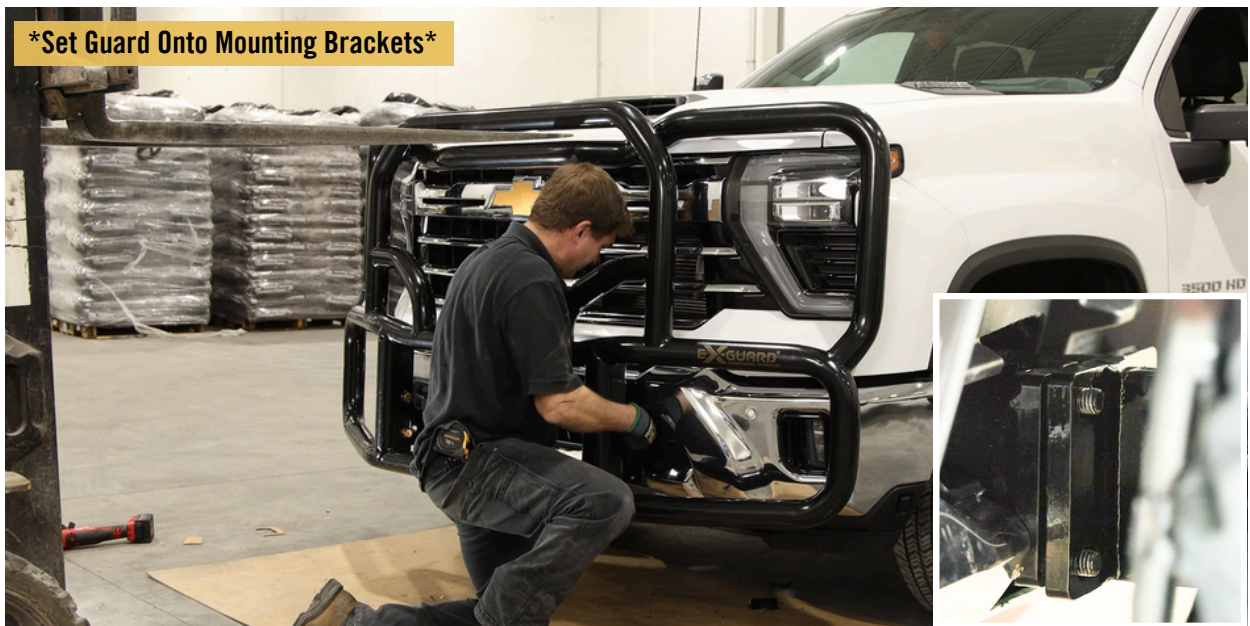
**STEP 7:
Tighten and torque all
hardware to 100 ft-lbs.**





Tow Hooks Sold Separately

Set Guard Onto Mounting Brackets



STEP 11 :
Tighten tow hook hardware.
Repeat on other side.



STEP 12 :
Complete guard installation
by torquing bolts to 100ft-lbs.
Repeat on other side.