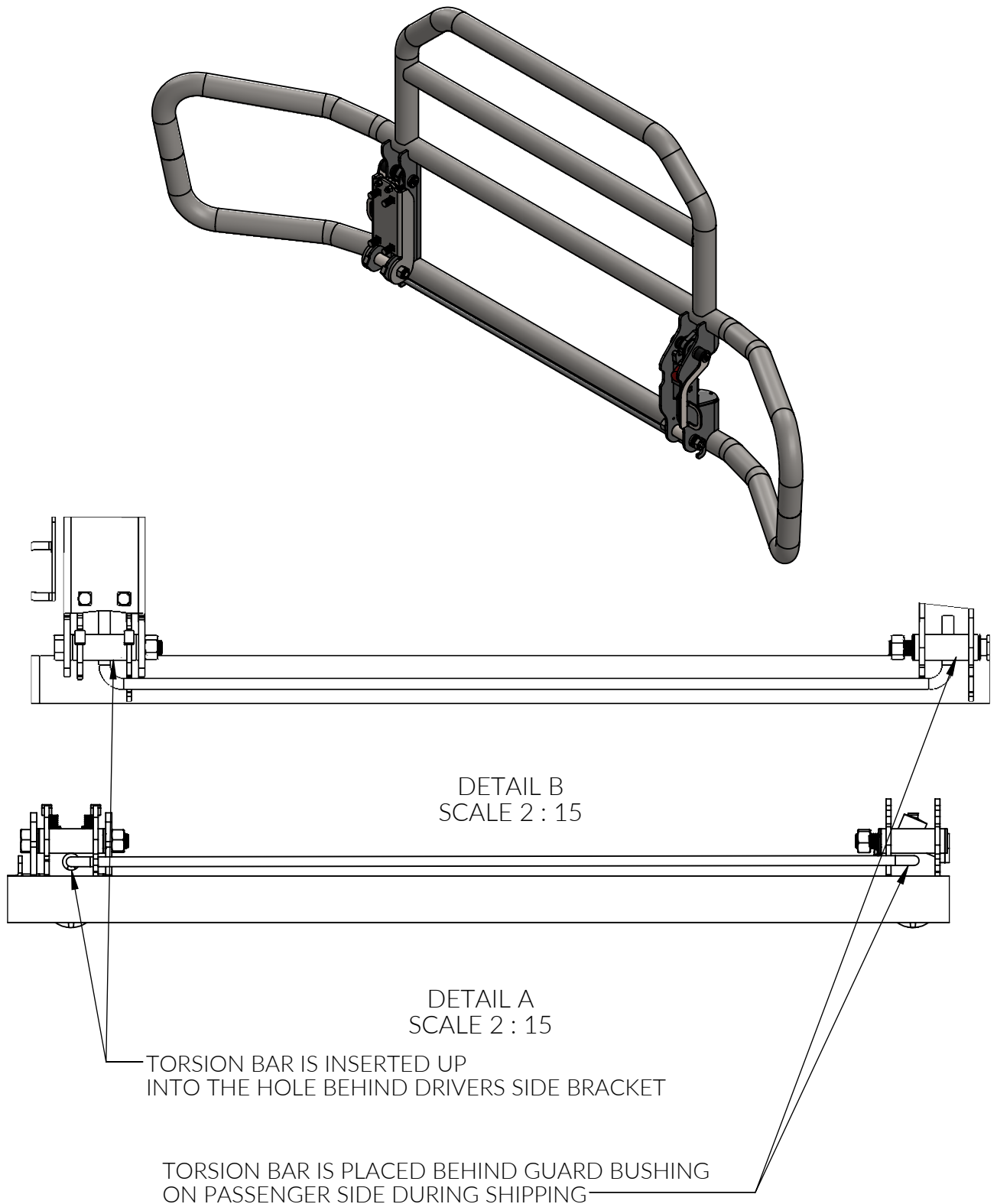


MOUNTING INSTRUCTIONS - XG-24KT680-OS SHIPPING



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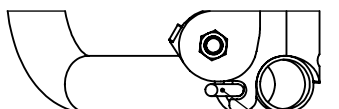
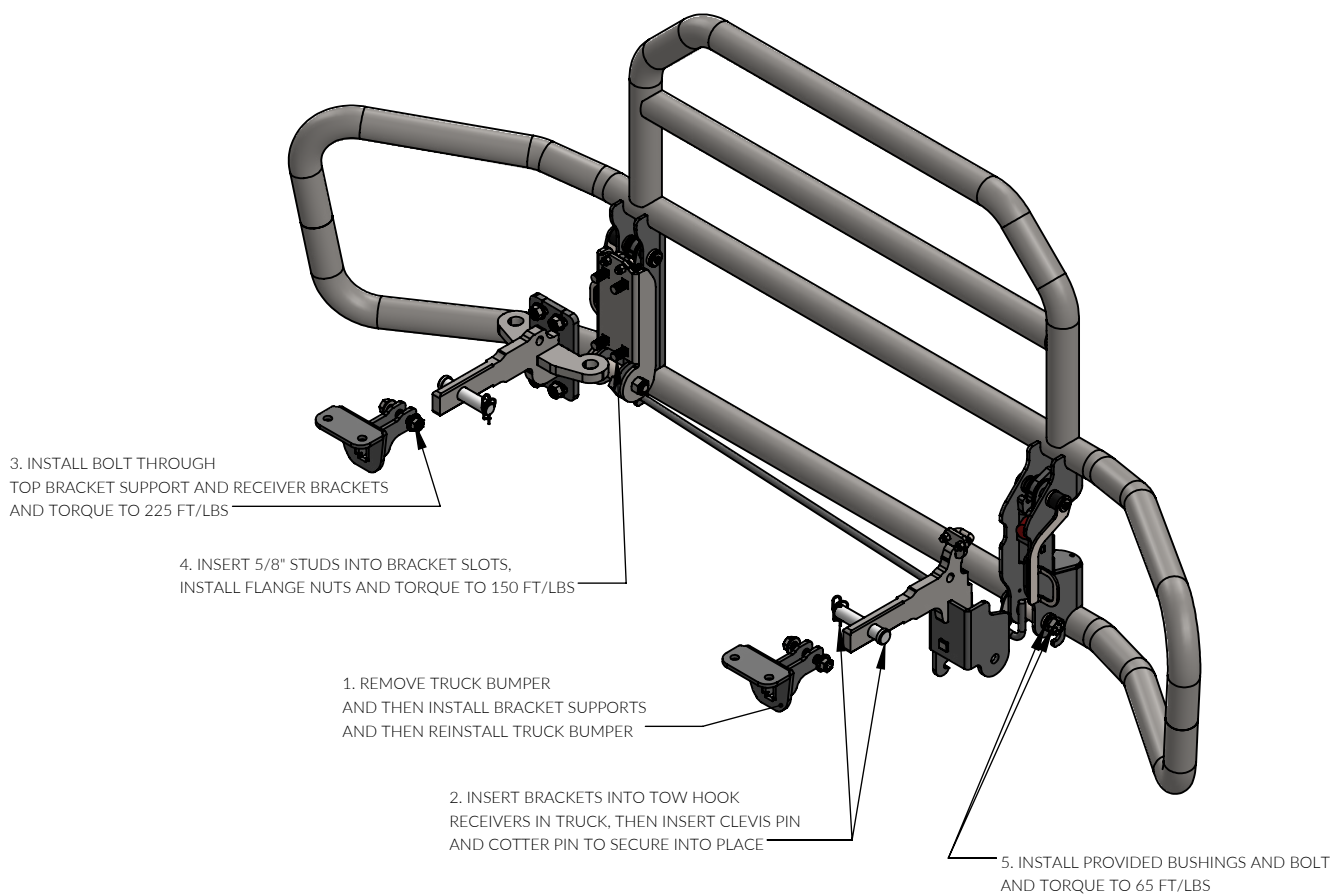
IMPORTANT!! Any Ex-Guard grille guard, bracket kit, or hardware must be used with corresponding Ex-Guard components. Use of any other product or brand with Ex-Guard products will immediately void the warranty provided by Ex-Guard Industries.

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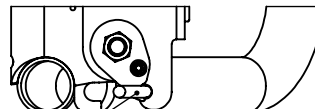
MOUNTING INSTRUCTIONS - XG-24KT680-OS MT



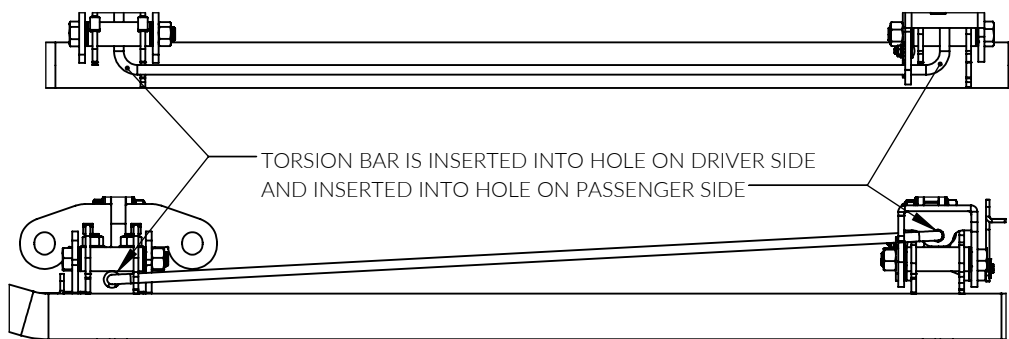
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DRIVER SIDE TORSION BAR PLACEMENT



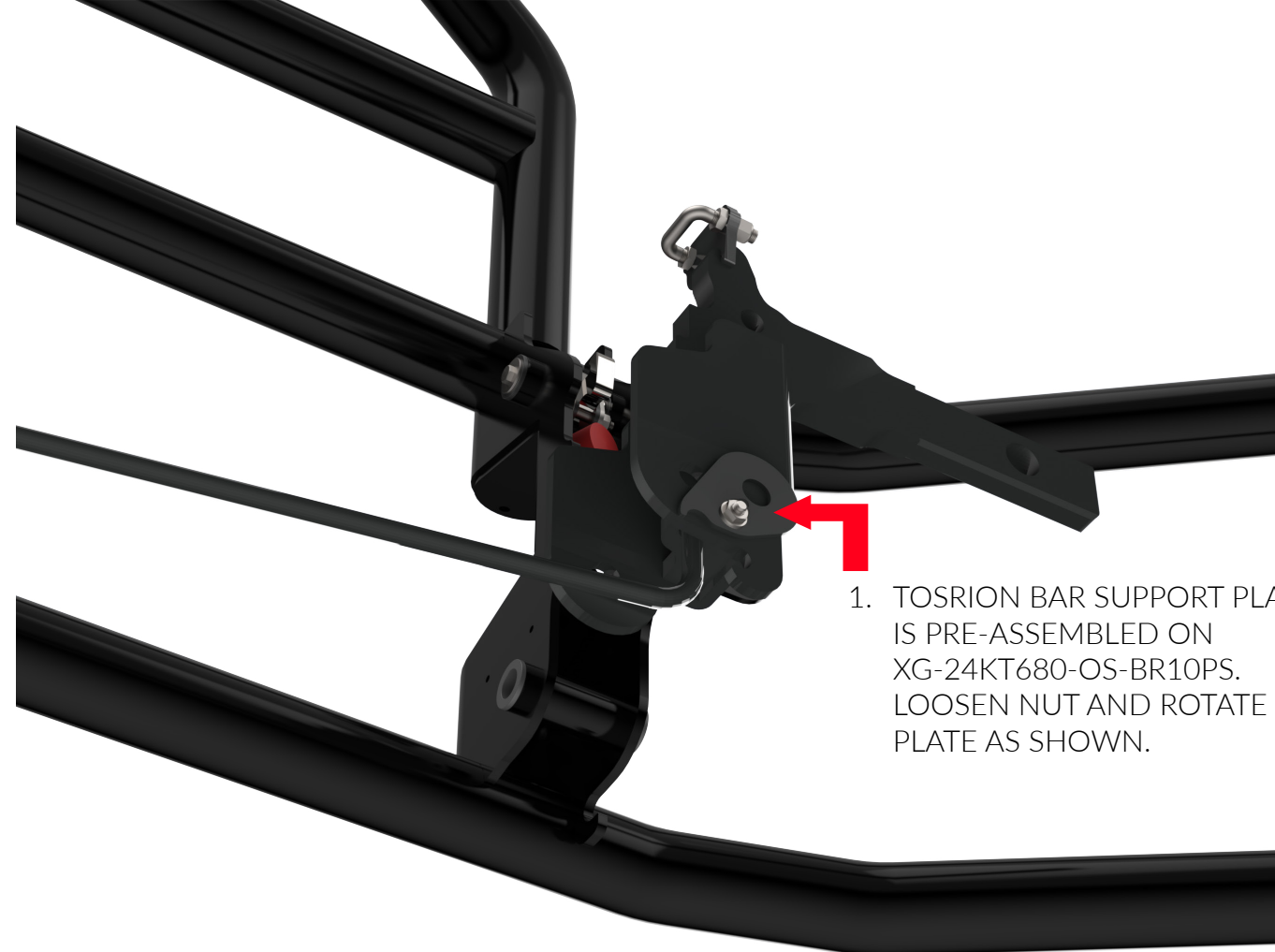
PASSENGER SIDE TORSION BAR PLACEMENT



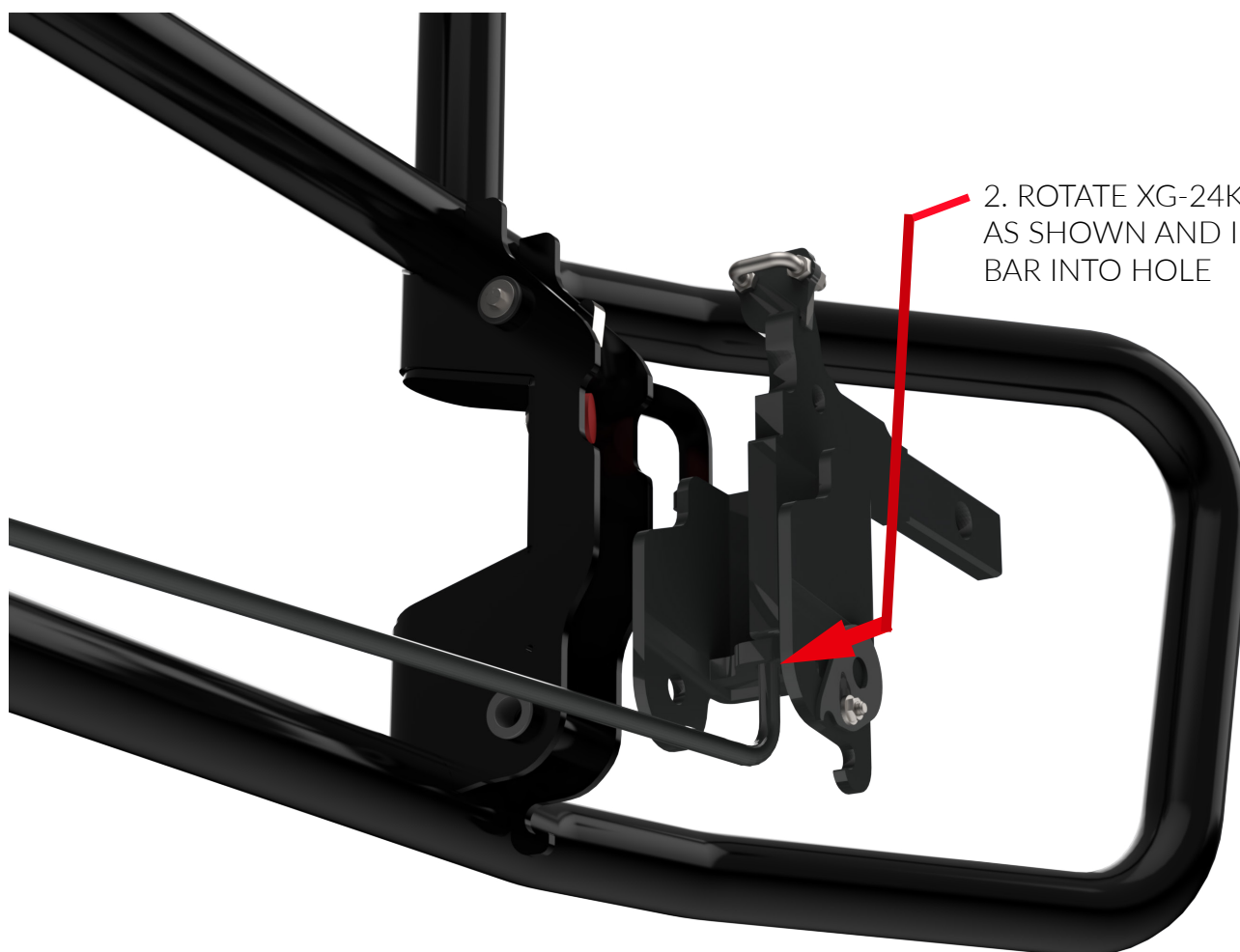
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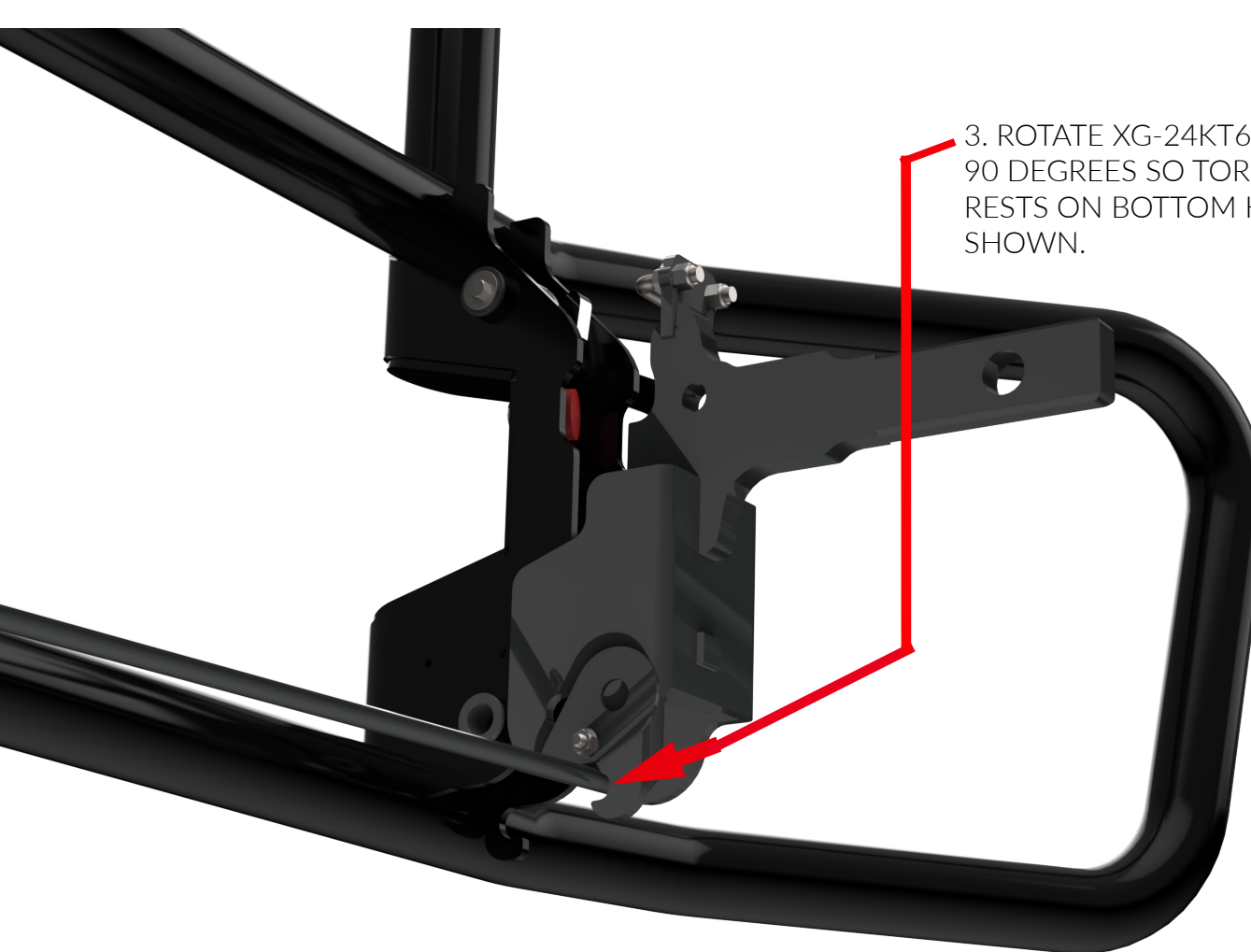




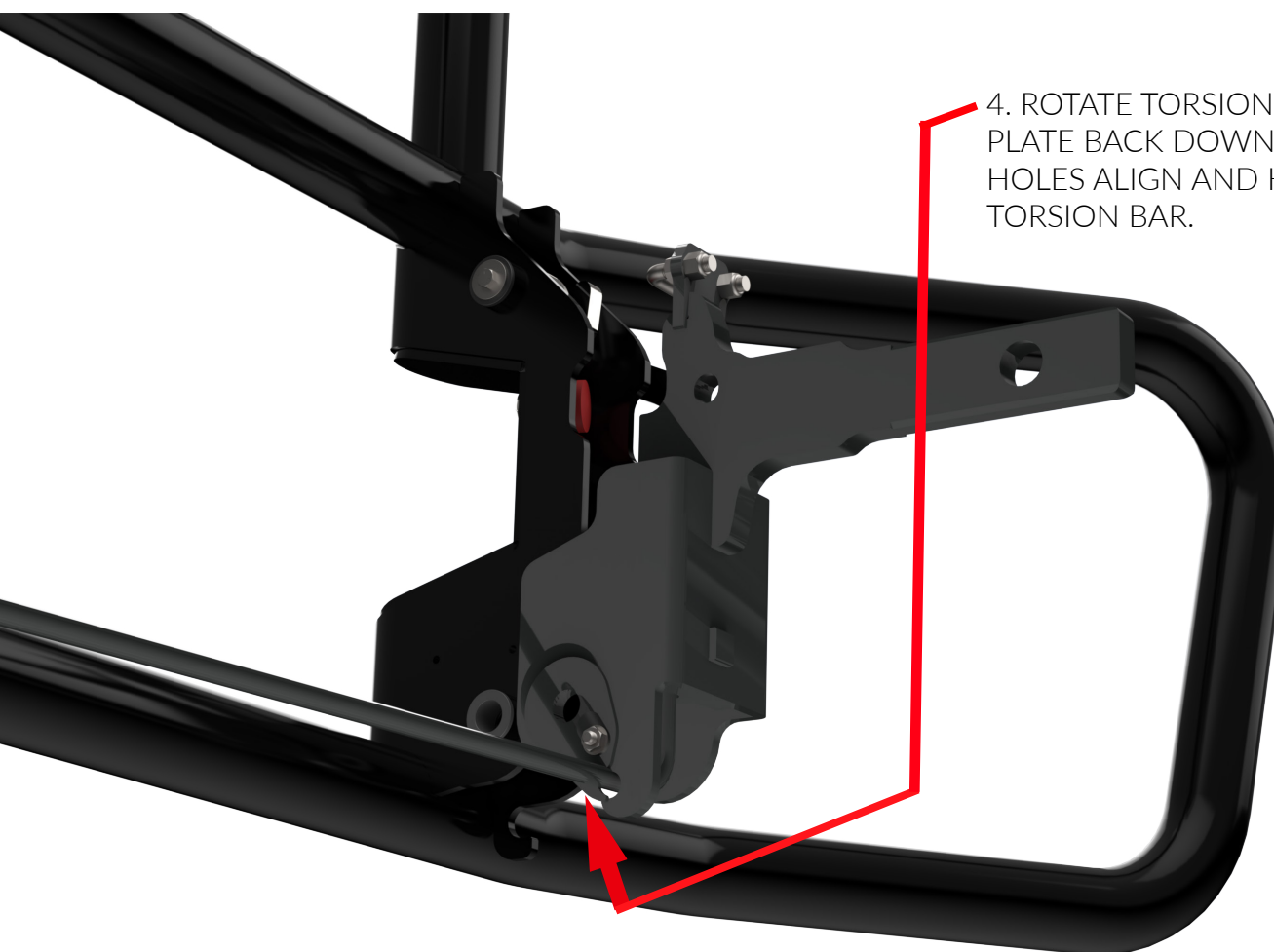
1. TOSRION BAR SUPPORT PLATE IS PRE-ASSEMBLED ON XG-24KT680-OS-BR10PS. LOOSEN NUT AND ROTATE PLATE AS SHOWN.



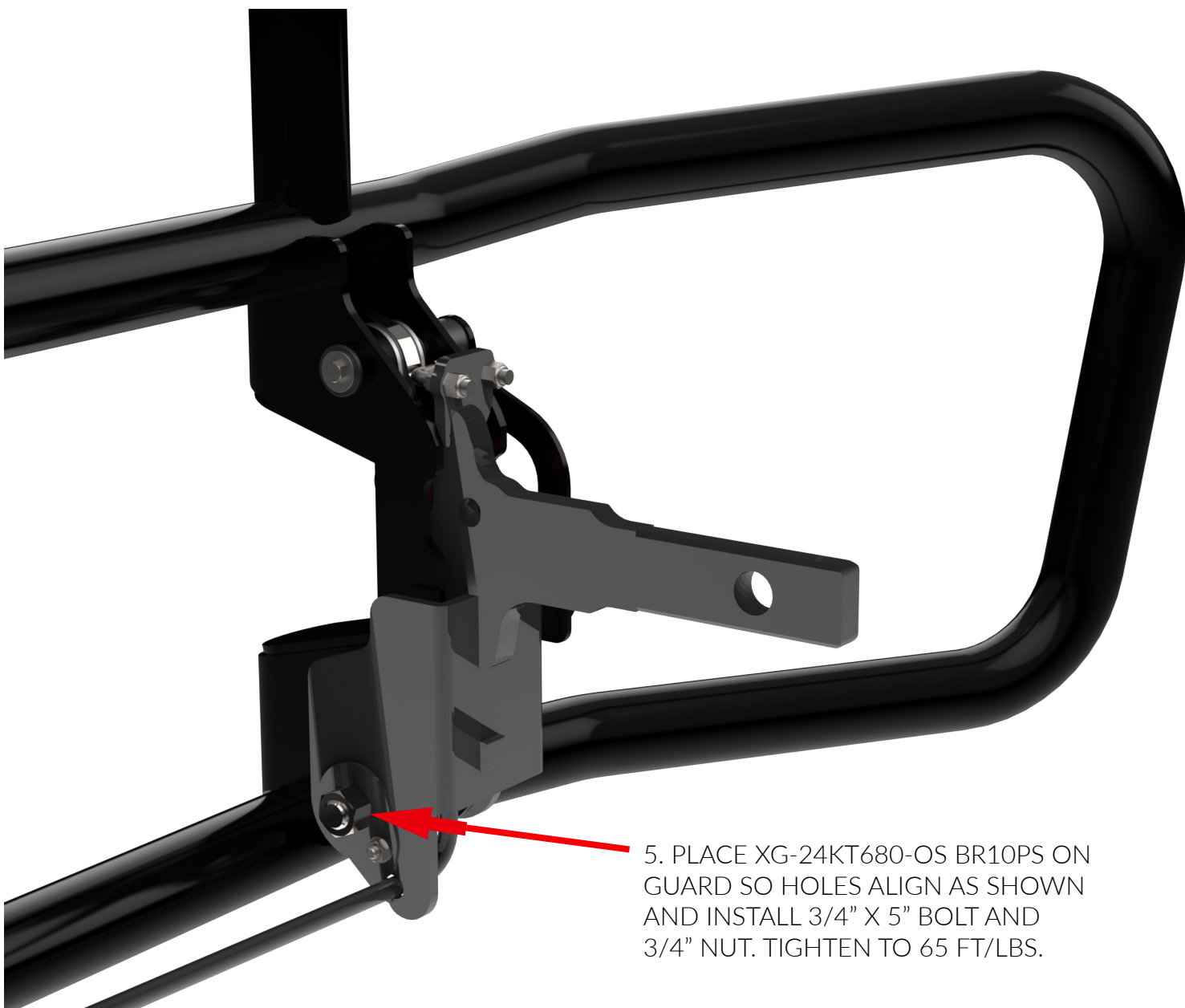
2. ROTATE XG-24KT680-OS-BR10PS AS SHOWN AND INSERT TORSION BAR INTO HOLE



3. ROTATE XG-24KT680-OS-BR10PS
90 DEGREES SO TORSION BAR
RESTS ON BOTTOM HOOK AS
SHOWN.



4. ROTATE TORSION BAR SUPPORT
PLATE BACK DOWN AS SHOWN SO
HOLES ALIGN AND HOOK RESTS ON
TORSION BAR.



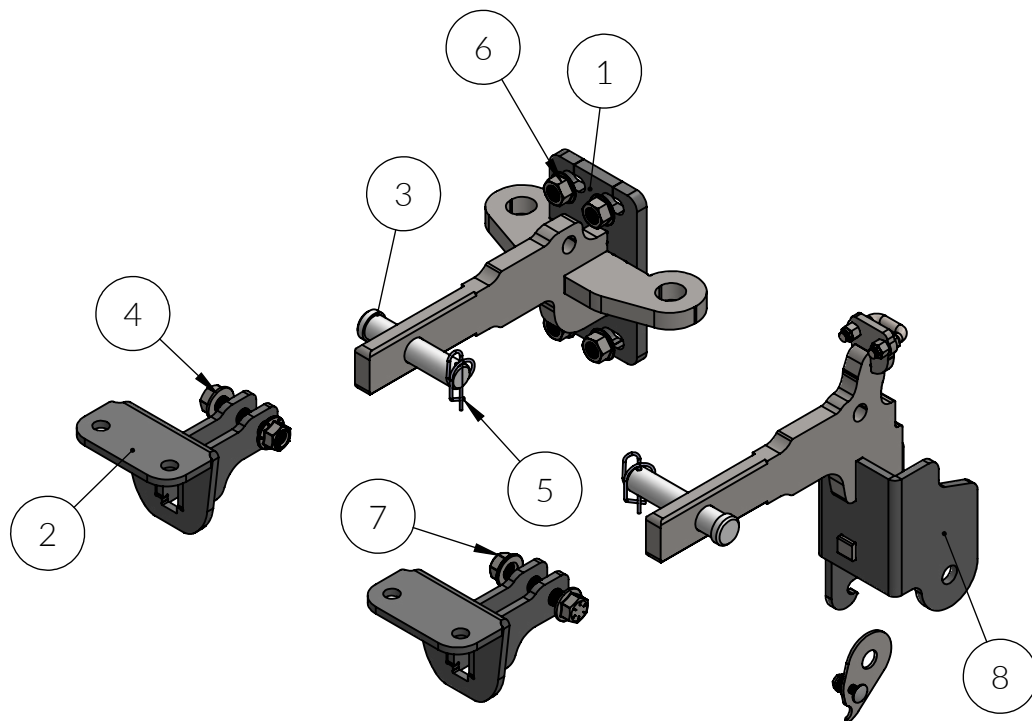
5. PLACE XG-24KT680-OS BR10PS ON GUARD SO HOLES ALIGN AS SHOWN AND INSTALL 3/4" X 5" BOLT AND 3/4" NUT. TIGHTEN TO 65 FT/LBS.

PARTS LIST - XG-24KT680-OS

BOLT KIT - XG-BRK23 & XG-BRK25

COMPATIBLE GUARDS

- Check <https://ex-guard.com/>



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	XG-24KT680-OS-BR10DS	MOUNTING BRACKET DS	1
2	XG-24KP-BR08	TOP SUPPORT BRACE	2
3	XG-001-100-CP4505Z	1" X 4 1/2" CLEVIS PIN	2
4	XG-001-62-11FHHHC2258ZY	5/8"-11 X 2 1/4" FLANGE HEX HEAD CAPSCREW	2
5	XG-001-100-LCPSP	1" LOCKING COTTER PIN	2
6	XG-001-62-11FHHNL5Z	5/8-11 FLANGE PATCH HEX NUT	4
7	XG-001-62-11FHHNTL8ZY	5/8"-11 TOP LOCK FLANGE HEX NUT	2
8	XG-24KT680-OS-BR10PS	MOUNTING BRACKET PS	1

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