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## XG-18KP MOUNTING INSTRUCTIONS

### TRUCKS THIS BRACKET FITS

#### KENWORTH

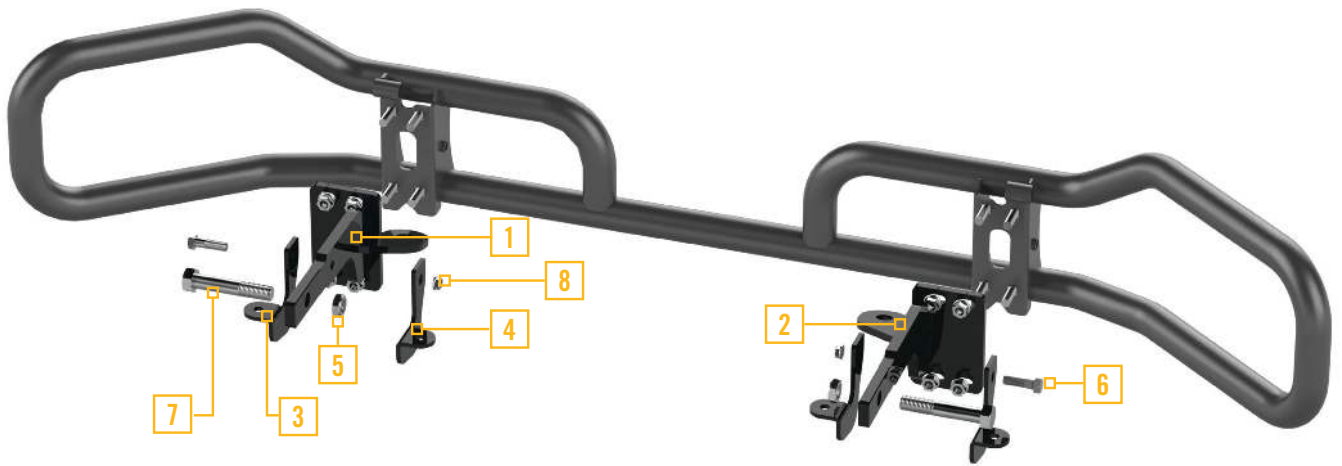
- T660 - 2007 TO CURRENT
- T680 - 2012 TO CURRENT
- T700 - 2010 TO CURRENT

#### PETERBILT

- 384
- 386 - 2007 TO CURRENT
- 579 - 2012 TO CURRENT
- 587 - 2011 TO CURRENT

### GUARDS THAT FIT

- XG 100 SERIES
- LT 300 SERIES
- HD 400 SERIES



	QTY	PART NUMBER	DESCRIPTION
1	1	XG-18KP-BR10L	DRIVER SIDE BRACKET
2	1	XG-18KP-BR10R	PASSENGER SIDE BRACKET
3	2	XG-21KP-BR05L	PART A RETAINER
4	2	XG-21KP-BR05R	PART B RETAINER
5	2	91342A260	1/8 THIN LOCKNUT
6	2	XG-001-62C225HCS8Y	5/8-11 X 2-1/4 BOLT
7	2	XG-001-100C550HCS8Y	1/8 X 5.50 BOLT
8	2	XG-001-62CNWFOY	5/8-11 SERRATED FLANGE NUT



### STEP 1

REMOVE BUMPER BY REMOVING 2 BOLTS ON EACH SIDE OF THE TRUCK IN FRONT OF THE STEER TIRES AND BEHIND THE BUMPER.

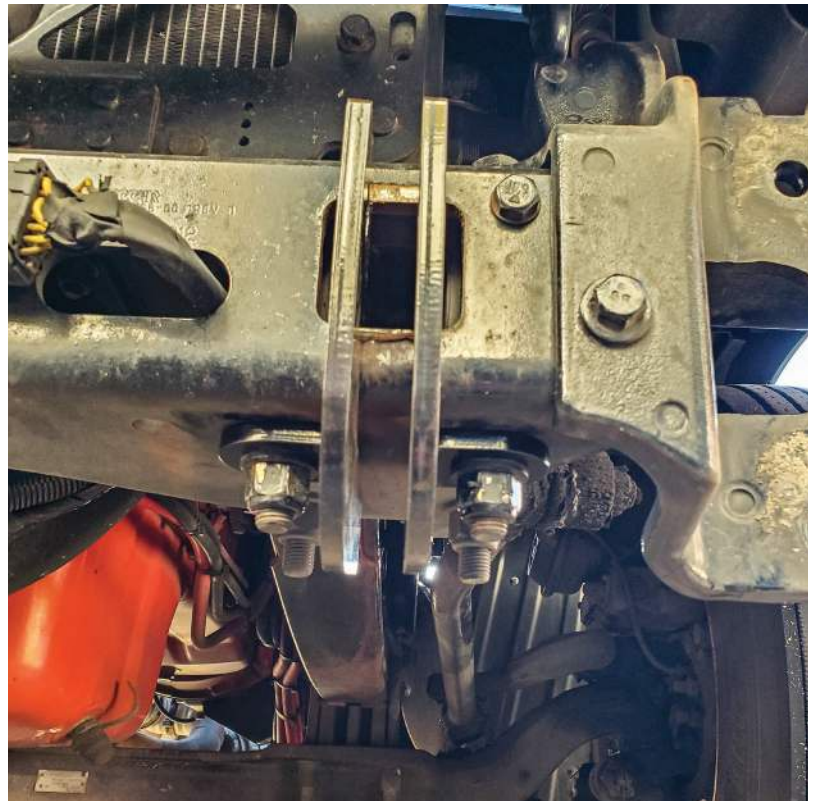
### STEP 2

REMOVE FRONT 2 NUTS ON BOTH THE DRIVER AND PASSENGER SIDE OF THE FRAME AS SEEN HERE.



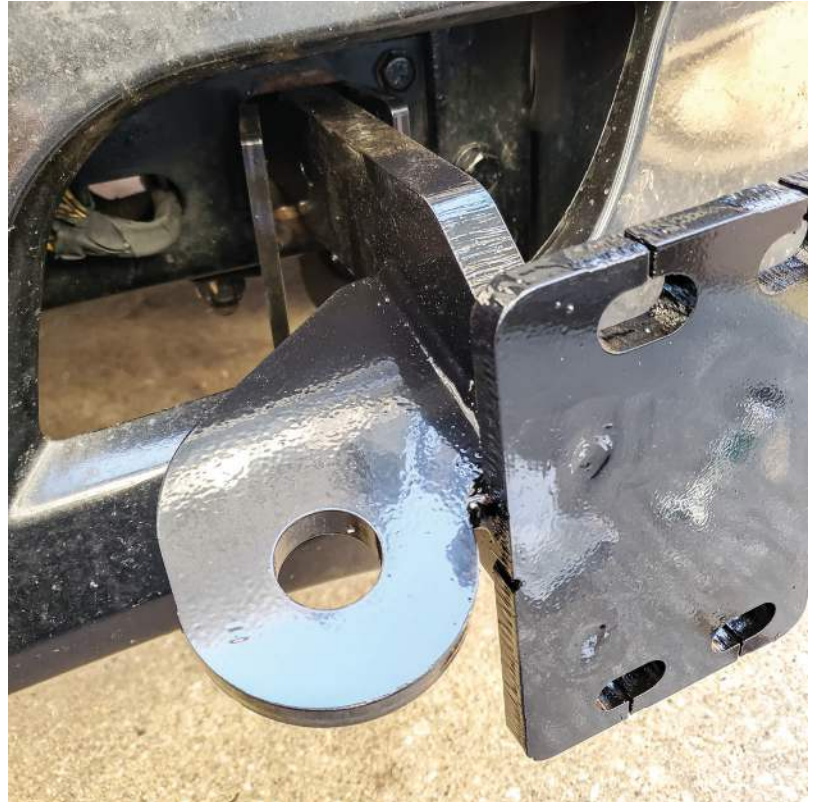
### STEP 3

INSTALL BOTH AN A AND B RETAINER. TIGHTEN BOLTS BUT LEAVE A LITTLE WIGGLE ROOM. REPEAT ON OPPOSITE SIDE



**STEP 4**  
REINSTALL BUMPER.

**STEP 5**  
INSERT BRACKET BETWEEN  
RETAINERS AND INSERT 5 1/5"  
LONG BOLT TO SECURE BRACKET TO  
TRUCK AND TREAD THIN LOCKNUT TO  
SECURE.

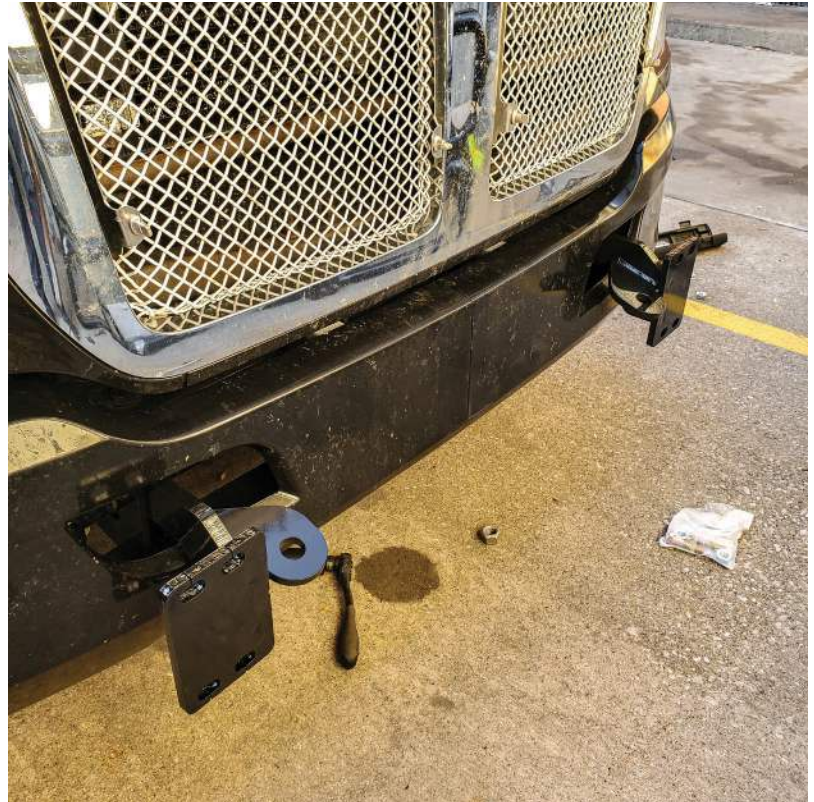


**STEP 6**  
INSERT 2 1/2" BOLT AND NUT  
THROUGH RETAINERS AND BRACKET.  
FIRST TORQUE THE BOTTOM 2 NUTS  
AND THEN TORQUE THE 2 1/2" BOLT  
AND NUT. TORQUE BOTH TO 220 FT/  
LBS.



**STEP 7**

INSERT GUARD INTO THE BRACKETS  
AND TORQUE BOLTS TO 150 FT/LBS.



**QUESTIONS?**

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OR

EMAIL [CUSTOMERCARE@EX-GUARD.COM](mailto:CUSTOMERCARE@EX-GUARD.COM)

