

XG-18KP Installation Instructions.

Applicable Trucks;

Kenworth T440

Kenworth T660 ('07-Current)

Kenworth T680 (Old Style '12-'21)

Kenworth T700 ('10-Current)

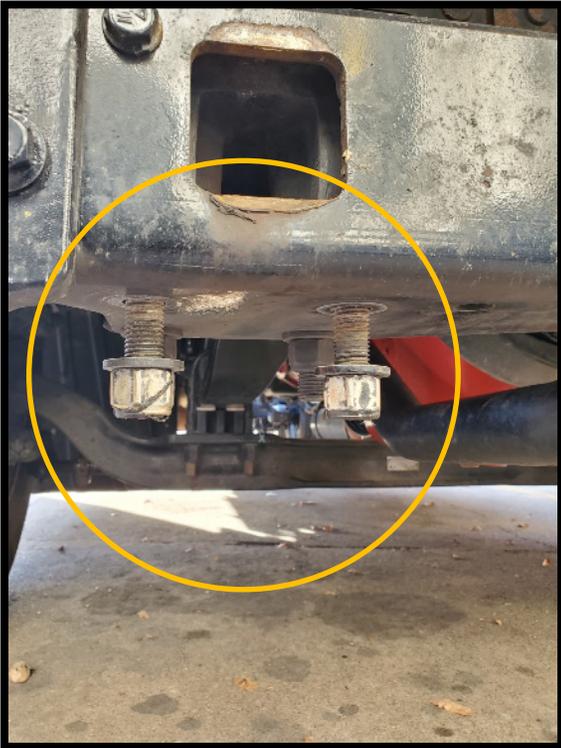
Peterbilt 384 ('07-Current)

Peterbilt 579 (Old Style '12-'21)

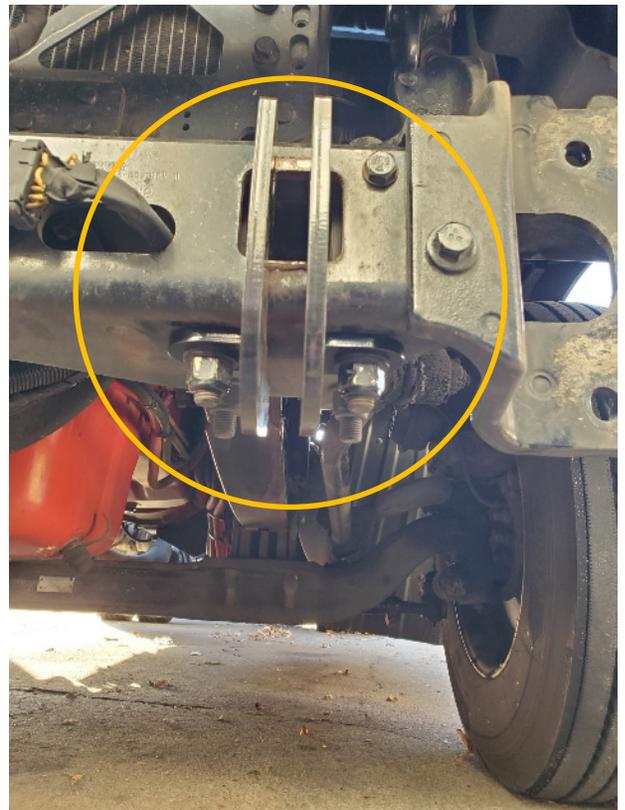
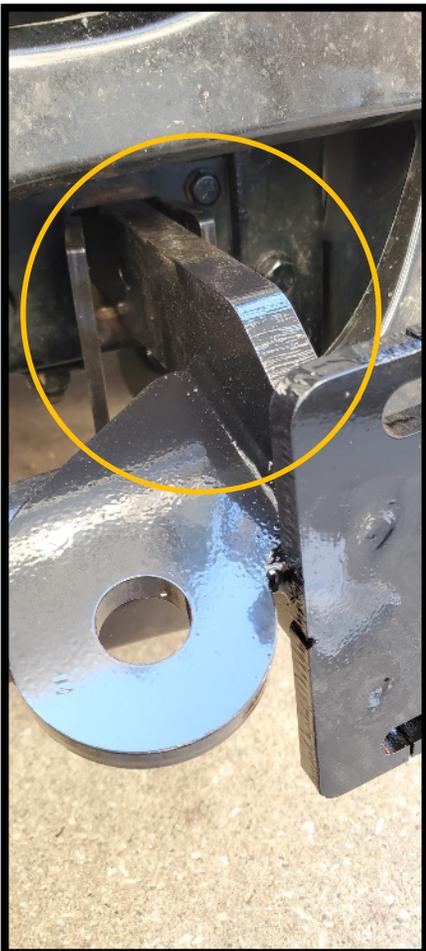
Peterbilt 587 ('11-Current)

1. Remove the bumper by undoing 4 bolts.

Locate these 2 bolts by the receiver and remove the nuts.



2. Install the support brace, by placing on the frame and snugging the nuts back up. Insert the bracket, and rotate the retainers until they are inline, torque to 225 ft/lb. Remove the bracket, and reinstall the bumper

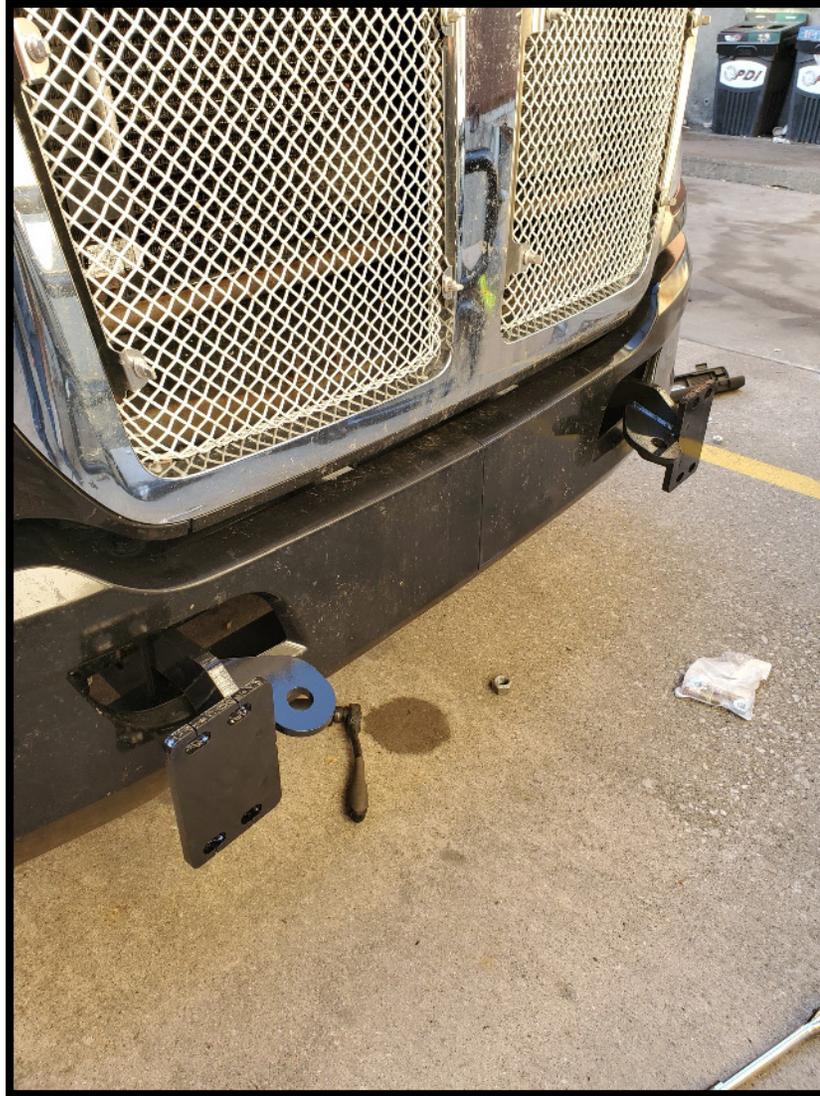


3. Install the mounting bracket by inserting the bracket into the tow hook receiver and between the installed support pieces as shown.

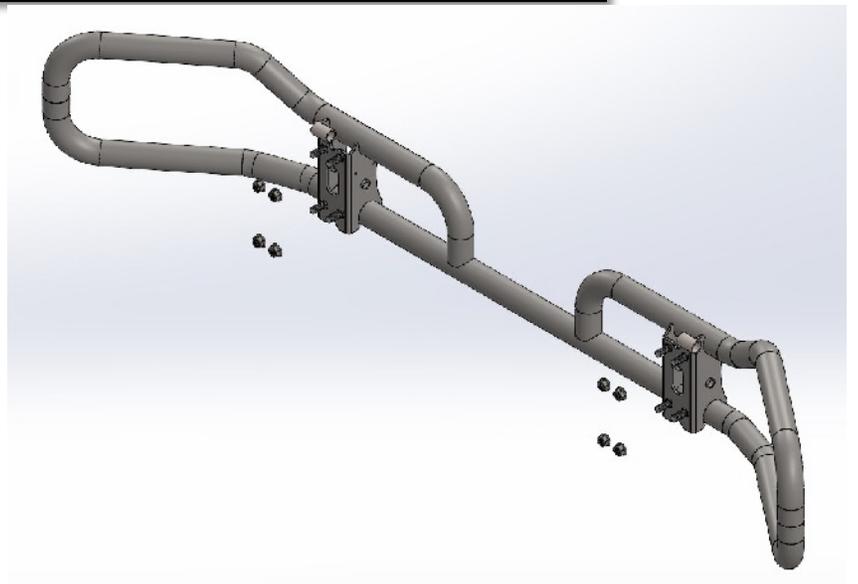


4. Insert the supplied bolt and nut and torque to 225 FT/LBS

5. Visual reference of brackets installed on truck



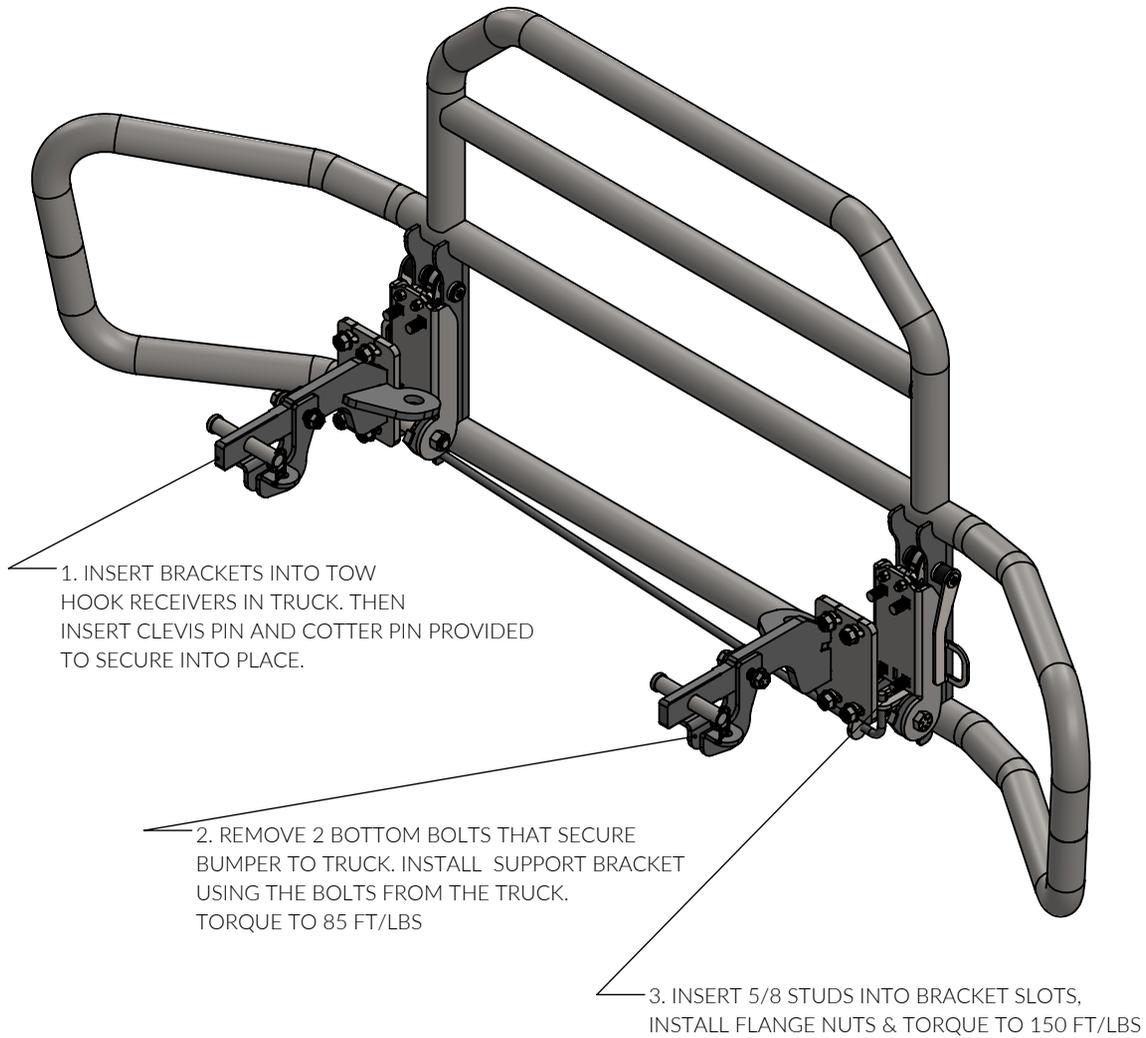
6. Insert 5/8" studs into bracket slots.
Install flange nuts &
torque to 150 FT/
LBS



MOUNTING INSTRUCTIONS - XG-18KP MT



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IMPORTANT!! Any Ex-Guard grille guard, bracket kit, or hardware must be used with corresponding Ex-Guard components. Use of any other product or brand with Ex-Guard products will immediately void the warranty provided by Ex-Guard Industries.

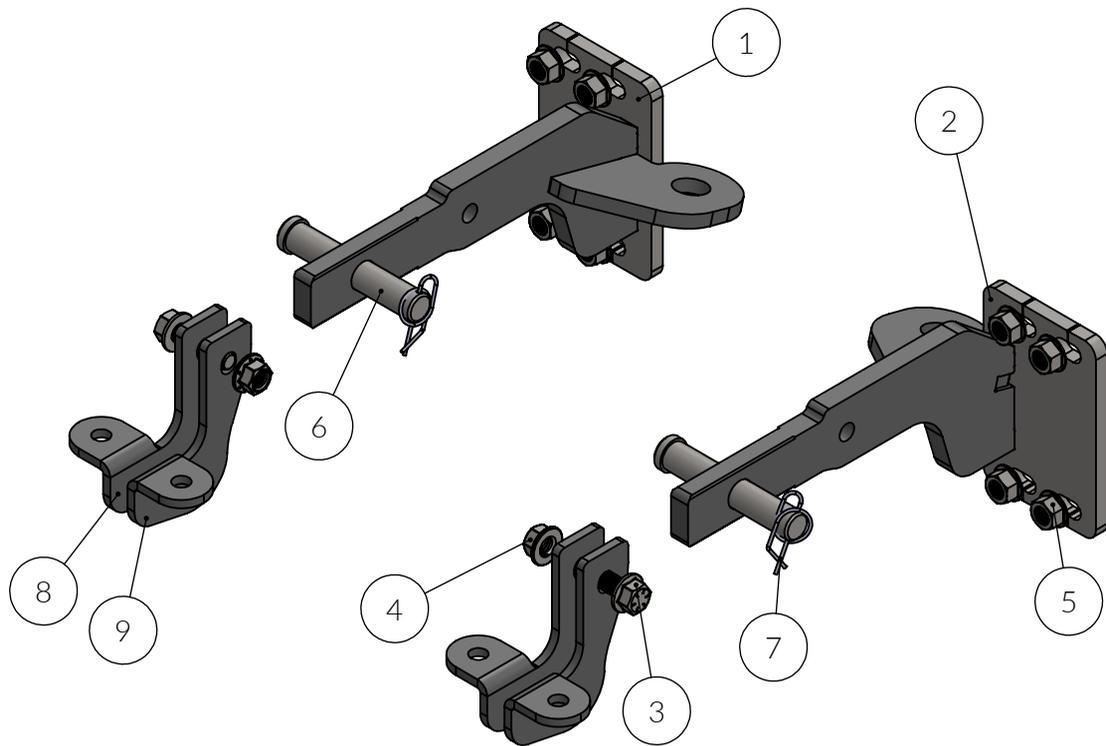
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PARTS LIST - XG-18KP

BOLT KIT - XG-BRK23 & XG-BRK26

COMPATIBLE GUARDS

- Check <https://ex-guard.com/>



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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	XG-18KP-BR10L	DS XG-18KP	1
2	XG-18KP-BR10R	PS XG-18KP	1
3	XG-001-62-11FHHHC2258ZY	5/8"-11 X 2 1/4" FLANGE HEX HEAD CAPSCREW	2
4	XG-001-62-11FHHNTL8ZY	5/8"-11 TOP LOCK FLANGE HEX NUT	2
5	XG-001-62-11FHHNL5Z	5/8"-11 FLANGE PATCH HEX NUT	8
6	XG-001-100-CP5505Z	1" X 5 1/2" CLEVIS PIN	2
7	XG-001-100-LCPSP	1" LOCKING COTTER PIN	2
8	XG-18KP-BR05L	PART A RETAINER	2
9	XG-18KP-BR05R	PART B RETAINER	2

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